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	GSCC009
LTAGE AERIAL BUNDLED CABLES	Rev. 01

11/2018

LOW VOLTAGE AERIAL BUNDLED CABLES

LOW VO

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Revision	Data	List of modifications
00	15/01/2018	First emission
01	11/2018	Common list update Insulation thickness and neutral insulation color amendment Maximum diameters in Local section amendment



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1 SCOPE

The aim of this document is to provide technical requirements for the supply of aerial low voltage cables to be used in the distribution networks in Enel Group Distribution Companies, listed below:

Codensa	Colombia
Enel distribución Perú	Perú
Edesur	Argentina
e-distributie Banat	Romania
e-distributie Dobrogea	Romania
e-distributie Muntenia	Romania
e-distribuzione	Italy
Endesa Distribución Eléctrica	Spain
Enel distribución Chile	Chile
Enel Distribuição Ceará	Brazil
Enel Distribuição Rio	Brazil
Enel Distribuição Goiás	Brazil

This standard specifies the construction, dimensions and test requirements that must be accomplished by overhead low voltage distribution cables with rated voltage Uo/U(Umax)= 0,6/1 (1,2) kV used in distribution systems by the utilities mentioned above.

This standard replaces all the local standards used up to now by all the Distribution Companies, as long as local regulation allows it.

2 LIST OF COMPONENTS - COMMON LIST

The list of components with the main requirements, which is an integral part of the present document, is reported attached at the end of the document.

3 REFERENCE LAWS AND STANDARDS

3.1 Laws

Brazil

NR-10 - Segurança em Instalações e Serviços em Eletricidade

Chile

• NSEG 5 En.71 Reglamento de Instalaciones Eléctricas de Corrientes Fuertes.

Colombia

- RETIE, Reglamento Técnico de Instalaciones Eléctricas.
- Código Eléctrico Colombiano, NTC 2050



Peru

- Código Nacional de Electricidad Suministro 2011.
- Norma Tecnica de Calidad de los servicios electricos (NTCSE)

Spain

- R.D. 614/2001, de 8 de junio, sobre disposiciones mínimas para la protección de la salud y seguridad de los trabajadores frente al riesgo eléctrico.
- R.D. 337/2014, de 9 de mayo, por el que se aprueban el Reglamento sobre condiciones técnicas y garantías de seguridad en instalaciones eléctricas de alta tensión y sus Instrucciones Técnicas Complementarias ITC-RAT 01 a 23.

3.2 European & International Standards

- HD 605 S2 "Electric cables Additional test methods"
- HD 626 S1 "Overhead distribution cables of rated voltage Uo/U(Um): 0,6/1 (1,2) kV"
- IEC 60228: "Conductors of insulated cables"
- IEC 60502-1:" Power cables with extruded insulation and their accessories for rated voltages from 1 kV up to 30 kV Part 1: cables for rated voltages of 1 kV and 3 kV"
- IEC 60811-100 "Electric and optical fibre cables Test methods for non-metallic materials-Part 100: General"
- IEC 60811-201 "Electric and optical fibre cables Test methods for non-metallic materials-Part 201: General tests Measurement of insulation thickness"
- IEC 60811-202 "Electric and optical fibre cables Test methods for non-metallic materials-Part 202: General tests - Measurement of thickness of non-metallic sheath"
- IEC 60811-203 "Electric and optical fibre cables Test methods for non-metallic materials-Part 203: General tests Measurement of overall dimensions"
- IEC 60811-401 "Electric and optical fibre cables Test methods for non-metallic materials-Part 401: Miscellaneous tests Thermal ageing methods Ageing in an air oven"
- IEC 60811-402 "Electric and optical fibre cables Test methods for non-metallic materials-Part 402: Miscellaneous tests Water absorption tests"
- IEC 60811-403 "Electric and optical fibre cables Test methods for non-metallic materials-Part 403: Miscellaneous tests Ozone resistance tests on cross-linked compounds"
- IEC 60811-409 "Electric and optical fibre cables Test methods for non-metallic materials Part 409: Miscellaneous tests Loss of mass test for thermoplastic insulations and sheaths
- IEC 60811-501 "Electric and optical fibre cables Test methods for non-metallic materials-Part 501:
 Mechanical tests Tests for determining the mechanical properties of insulating and sheathing compounds"
- IEC 60811-502 "Electric and optical fibre cables Test methods for non-metallic materials Part 502:
 Mechanical tests Shrinkage test for insulations

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- IEC 60811-504 "Electric and optical fibre cables Test methods for non-metallic materials-Part 504: Mechanical tests Bending tests at low temperature for insulation and sheaths"
- IEC 60811-505 "Electric and optical fibre cables Test methods for non-metallic materials-Part 505: Mechanical tests Elongation at low temperature for insulations and sheaths"
- IEC 60811-506 "Electric and optical fibre cables Test methods for non-metallic materials-Part 506: Mechanical tests Impact test at low temperature for insulations and sheaths"
- IEC 60811-507 "Electric and optical fibre cables Test methods for non-metallic materials-Part 507: Mechanical tests Hot set test for cross-linked materials"
- IEC 60811-605 "Electric and optical fibre cables Test methods for non-metallic materials-Part 605: Physical tests - Measurement of carbon black and/or mineral filler in polyethylene compounds"
- IEC 62230 Electric cables Spark-test method
- ISO 2859-0 "Sampling procedures for inspection by attributes -- Part 0: Introduction to the ISO 2859 attribute sampling system"
- ISO 2859-1 "Sampling procedures for inspection by attributes -- Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection"

3.3 Local Standards

See Local Section.

3.4 Replaced Local Standards

See Local Section.

4 CABLES CLASIFICATION

In the following chart a brief description of the different types of cables depicted in this technical specification is given.

TYPE	DESCRIPTION	Layout
1	Aluminum conductor XLPE insulated self-supporting cables.	Figure 1
II	Cables with aluminum phase conductor insulated with XLPE supported by an aluminum alloy neutral conductor insulated with XLPE	Figure 2
III	Aluminum conductor XLPE insulated and sheathed self-supporting cables.	Figure 3
IV	Cables with aluminum phase conductor insulated and sheathed with XLPE supported by an aluminum alloy XLPE insulated neutral messenger.	Figure 4

Table 1: Types of Cables

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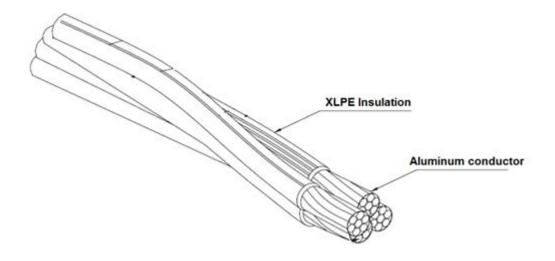


Figure 1 Type I LV self-supported cable.

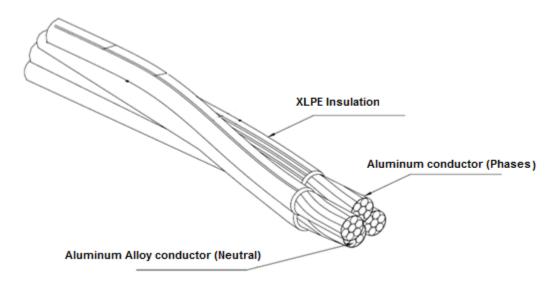


Figure 2 Type II LV neutral supported cable XLPE

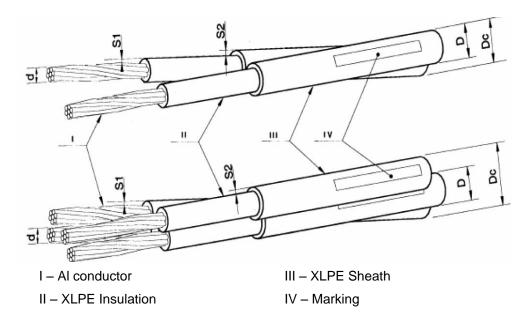


Figure 3 Type III LV self-supported cable.

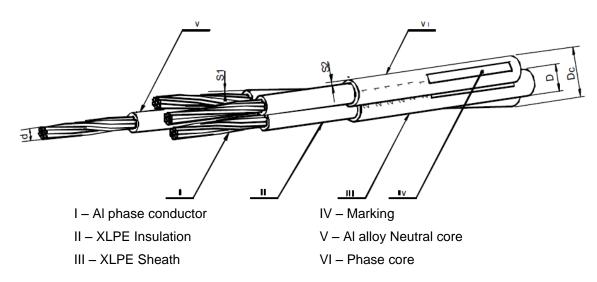


Figure 4 Type IV LV neutral supported cable.

Note: Figures are for illustrative purposes only.



5 DESIGN AND MANUFACTURING

5.1 Conductor

For **Type III** cables the conductors shall be stranded circular non-compacted (Class 2) made of aluminum with 99,5% purity degree.

For **Type I, Type II & Type IV** cables the phase conductors shall be stranded compacted circular (Class 2) made of aluminum with 99,5% purity degree.

Aluminum conductors shall comply all the features specified herein and in standard IEC 60228.

If required, the distance between welding points of the aluminum conductor shall not be less than:

- 15 m between two welding points of the whole conductor
- 200 m between two welding points of the external layer

On the other hand, for neutral supported cables (**Type II** & **Type IV**) aluminum alloy neutral conductor shall be stranded circular non-compacted, made with wires that shall comply all features specified in standard EN 50183, specifically for AL2 type.

Welding points are forbidden in the central wire. However, welding points in other layers are permitted as long as the distance between welding is not less than:

- 50 m between two welding points of the whole conductor.
- 200 m between two welding point in the external layer

In Table 2 and Table 3 aluminum and aluminum alloy conductor characteristics are shown.

Nominal cross-	Minimum number of	Diameter of conductors [mm]		Maximum resistance of conductor at 20°C	
section [mm²]	wires	Minimum Maximum		[Ω/km]	
16	6(7)*	4,6	5,2	1,91	
25	6(7)*	5,6	6,5	1,20	
35	6	6,6	7,5	0,868	
50	6	7,7	8,6	0,641	
54,6**	7	9,2	9,8	0,630	
70	12	9,3	10,2	0,443	
80**	19	11,2	12	0,437	
95	15	11,0	12,0	0,320	
150	15	13,9	15,0	0,206	
*(7) For non-compacted conductors					

Table 2: Characteristics of aluminum and aluminum alloy conductors.

The lay direction of conductors external layer shall be right hand "Z" direction.

Aluminum alloy conductor used for neutral cores



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Messenger conductor (Type II & Type IV)					
Material		AL2 EN 50183			
Stranding Type	Non-compacted				
Tensile strength of the individual wires		≥(325) N/mr	m ²		
(See EN 50183)	=(020) 14/11111				
Cross-section	[mm ²]	54,6	80		
Wire nominal diameter	[mm]	3,15 ±0,03 mm	2,32 ±0,03 mm		
Coefficient of linear thermal expansion	[°C ⁻¹]	23·10 ⁻⁶			
Young modulus	[MPa]	62.0	000		

Table 3 Neutral supporting conductor additional features.

5.2 Insulation

The insulation shall be applied by a suitable extrusion process, and shall form a compact and homogenous body, it shall not penetrate beyond the external layer of the conductor. In addition, it shall be possible to remove without creating any damage to the conductor.

The insulating material shall be cross-linked polyethylene (XLPE), compliant with the characteristics required herein this document.

The insulation must allow maximum conductor temperatures of 90 °C in normal operation and 250 °C under short circuit condition by at least 5 seconds.

The minimum thickness of insulation measured and accepted at any point of the cable shall not be less than 90% of the nominal value minus 0,1 mm. In addition, the average of all these measures should not be less than the nominal thickness.

 $t_{min} \ge 0.9 t_n - 0.1$

Where:

t_{min}: minimum insulation thickness in millimeters

tn:: nominal thickness in millimeters

If there is any separator between the conductor and insulation it shall not be considered when the insulation thickness measurement is performed.

	Type I an	d Type II	Type III and Type IV		
Cross-section	Insulation	Insulation	Insulation	Insulation	
[mm2]	nominal	minimum	nominal	minimum	
[]	thickness	thickness	thickness	thickness	
	[mm]	[mm]	[mm]	[mm]	
16	1,2	0,98	1,3	1,07	
25	1,4	1,16	1,3	1,07	
35	1,6	1,34	1,6	1,34	
50	1,6	1,34	1,6	1,34	
70	1,8	1,52	1,6	1,34	
95	1,8	1,52	1,8	1,52	
150	1,8	1,52	1,8	1,52	
54,6*	1,6	1,34	1,6	1,34	
80*	1,8	1,52	1,8	1,52	
*Aluminum alloy con	ductor used for	or neutral core	es		

Table 4 XLPE insulation thickness

The insulation color shall be black.

For Type IV cables the insulation color of the neutral core shall be grey RAL 7001

5.3 Sheath.

The following indications are only applied to Type III and Type IV cables on phase cores.

The outer sheath material shall be appropriate for normal operation at 90°C. In addition, it shall be resistant to moisture, abrasion, and solar radiation.

The outer sheath compound shall be made of cross-linked polyethylene (XLPE) compliant with the characteristic required herein in this document. In addition it shall be adhered to the insulation.

The minimum thickness of the outer sheath measured and accepted at any point of the cable shall not be less than 0,1 mm, and the average of all these measures should not be less than the nominal thickness.

Using a separator between insulation material and the outer sheath is not admitted.

Cross-section [mm2]	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]	Color
All	0,2	0,1	Grey RAL 7001

Table 5 XLPE sheath thickness and color

5.4 Constructive aspects.

Unless otherwise indicated in Local sections the following indications shall be followed:

For Type I & Type III cables the cores shall be bundled to the right (clockwise). The lay ratio shall be 15 up to 20 per the overall diameter of the bundled cores.

For Type II & Type IV cables the phase cores shall be bundled around the neutral core to the right (clockwise). The lay ratio shall be 25 up to 30 per the overall diameter of the configuration.

5.5 Ampacity and Short-circuit rating

See local section

5.6 Cable designation and Markings

5.6.1 Cable designation

See Local Section.

5.6.2 Markings

The marking must be indelible, easily legible and carried out by engraving or in relief above the surface of the outer sheath in a continuous way.

Specific characteristics are detailed in Local Section.

6 TEST CLASSIFICATION

For Endesa cables test shall be performed according to standard UNE 21030

6.1 Acceptance tests

Acceptance tests (routine tests and sample tests) shall be carried out in the Supplier's facilities.

6.1.1 Routine tests:

Routine tests shall be performed at 100% of delivered spools

6.1.2 Sample test

Sample tests are carried out over samples taken from a complete cable (See Table 6 in sub-clause 6.1.3 for sampling).

6.1.3 Sampling and acceptance criteria

In order to determine acceptability of a lot, an inspection by attributes following a simple sampling plan shall be performed, in compliance with standard ISO 2859-0 and ISO 2859-1.

Specifically, AQL=1,5%, level II, rejecting any "minor, major or critical" defect in the inspection.

The costs of rejected materials will be charged to the bidder. The approval or rejection of each one of the samples will be according to what is required in standard ISO 2859-1 for each one of the trials.



In detail, if a lot doesn't comply with what is required in the electric resistance test according to the approval requirements of the reference standard, the Inspector can carry out such test to all the units that make up the lot.

If only a single spool is purchased, it must be tested according to what is indicated for a single sample.

Amount of reels	Numbers of	Acceptable	Rejection Level
Amount of reels	samples	Level	Rejection Level
2 - 8	2	0	1
9 – 15	3	0	1
16 – 25	5	0	1
26 – 50	8	0	1
51 – 90	13	0	1
91 – 150	20	1	2
151 – 280	32	1	2
281 – 500	50	2	3
501 – 1200	80	3	4
1201 - 3200	125	5	6
3201 - 10000	200	7	8

Table 6: Samples and Grade of Acceptance to Each of the Trials

6.2 Type test

Type tests shall be performed before supplying a type of cable covered by this standard in order to demonstrate satisfactory performance characteristics to meet the intended application.

When type tests have been successfully performed on one type cable covered herein with a specific crosssection and construction characteristics, the type approval shall be accepted as valid for as long as the following conditions are met:

- a) The conductor cross-section is not larger than that of the tested cable.
- b) The cable as similar constructions as that of the tested cable, i.e. utilizes same materials, (conductor, insulation, outer sheath) and the same manufacturing process.

When design, materials or manufacturing process of the cable are changed (which might affect the performance characteristics of the cable), type approval shall be repeated.

Cables shall undergo type tests and acceptance tests for type approval.



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6.3 Tests list for Type I and Type II cables

N°	Test	Requirements	Test Method	R	S	Т
	Voltage Test Duration of immersion	1 h				
1	Test voltage	4 kV AC	IEC 60502-1 sub-clause 15.3 as applicable	Х	Х	-
	Voltage applied duration	15 min				
	Test Result	No breakdown				
2	Conductor electrical resistance	See clause 5.1	IEC 60502-1 sub-clause 15.2	Х	-	1
	Mechanical breaking load					
	verification of:					
	Phase conductors					
	16 mm ²	≥190 daN				
	25 mm ²	≥300 daN				
	35 mm ²	≥420 daN				
3	50 mm ²	≥600 daN	HD 626 Part 2 sub-clause 2.1.2	-	-	Х
	70 mm ²	≥840 daN				
	95 mm ²	≥1140 daN				
	150 mm ²	≥1800 daN				
	Neutral conductors					
	54,6 mm ²	≥1660 daN				
	80 mm ²	≥2100 daN				
			Constructional characteristics, markings colors, and phase identification shall be inspected by visual examination.			
4	Conformity to the approved type	See clause 5	Dimensions, thickness, pitches and diameters shall be measured according to	-	Х	-
			IEC 60811 parts 201, 202 and 203.			
	Conductor mass per unit length	The velve else	LID COT sub-players 0.4.40.4 are arrived.			
5	Test carried out on a phase	The value shall	HD 605 sub-clause 2.1.13.1 or equivalent	-	-	Х
	conductor	be recorded	standard			
6	Durability of markings	HD 626-1 Part 1 Sub-clause 3.3	HD 605 sub-clause 2.5.4	-	Х	-
	Mechanical properties of XLPE					
7	Before ageing Minimum tensile strength Minimum elongation at break	14,5 Mpa 200%	IEC 60811-501	-	Х	-



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N°	Test	Requirements	Test Method	R	S	Т
	XLPE mechanical properties					П
	After ageing					
	Temperature	150 °C				
8	Duration T1	240 h	IEC 60811-501			
0	Minimum tensile strength		IEC 60811-401	-	-	X
	Maximum variation T1/T0	±25%				
	Minimum elongation at break					
	Maximum variation T1/T0	±25%				
9	Hot set test of XLPE					
	Temperature	200 °C				
	Duration	15 min	IEC 60811-507	_	Х	
	Mechanical stress	0,2 Mpa	IEC 60811-507	-	^	-
	Maximum elongation under load	175%				
	Maximum residual elongation	15%				
10	Shrinkage test					
	(Complete cable)					
	L	200 mm	IEC 60811-502	_		X
	Duration	1 h	120 00011-002	-	_	^
	Temperature	130 °C				
	Maximum shrinkage	4%				
11	Capillarity water absorption test	The end of the				
	(Only Type I cables)	test piece				
		outside the	HD 626 Part 2 sub-clause 2.7.1	_		Х
		container shall	TID 020 Falt 2 Sub-Glause 2.7.1	-	_	^
		show no trace of				
		water				
12	Insulation resistance at 20 °C					
	Water immersion duration	1 h	IEC 60502-1 sub-clause 17.1	-	Х	-
	Insulation constant $\mathit{Ki}\left[M\Omega\text{-}km\right]$	≥10 ⁴				
13	Insulation resistance at 90 °C					
	Water immersion duration	2 h	IEC 60502-1 sub-clause 17.2	-	-	Х
	Volume resistivity [Ω ·cm]	≥10 ¹²				
14	Carbon black content	2,5%±0,5%	IEC 60811-605	-	-	Х



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N°	Test	Requirements	Test Method	R	S	Т
15	Abrasion test	The samples				
		shall withstand	HD 605 2.5.13	_	Х	
		≥ 2000 turns of	110 003 2.3.13	-	^	-
		the test rotor				
16	Test at low temperature					
	When cable D>12,5 mm					
	Elongation test at low temperature		IEC 60811-505			
	Temperature	-25 °C				X
	Minimum elongation	50%		_	_	^
	When cable D<12,5 mm					
	Bending test at low temperature		IEC 60811-504			
	Temperature	-25 °C				
17	High voltage test					
	(Complete cable)		IEC 60502-1, Sub-clause 17.3 by water			
	Sample length approx.	≥ 20 m	immersion as applicable.			
	Duration of immersion	24 h	The test voltage shall be applied between all	-	-	Χ
	Test voltage	10 kV AC	conductors in parallel and water.			
	Voltage applied duration	30 min	Conductors in parallel and water.			
	Test result	No breakdown				
18	Resistance of insulation to weather	HD 626 Part 2	HD 626 Part 2, Sub-clause 2.5.2			
	conditions	, Sub-clause		-	-	Х
		2.5.2				
19	Water absorption test (Gravimetric					
	method)					
	Temperature	85 °C	IEC 60811-402	-	-	Х
	Duration	336 h				
	Maximum variation of mass	1 mg/cm ²				

R: Routine test

S: Sample test

T: Type test



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6.4 Tests for Type III and Type IV cables

N°	Test	Requirements	Test Method	R	S	Т
1	Voltage Test					
	Duration of immersion	1 h				
	Test voltage	4 kV AC	IEC 60502-1 sub-clause 15.3 as applicable	Χ	-	-
	Voltage applied duration	15 min				
	Test Result	No breakdown				
2	Conductor electrical resistance	See clause 5.1	IEC 60502-1 sub-clause 15.2	Х	-	-
3	Mechanical breaking load	BL≥280 daN				
	verification of conductors		HD 626 Part 2 sub-clause 2.1.5	-	Х	-
	(Only for Type III cables)					
4	Conformity to the approved type	See clause 5	Constructional characteristics, markings			
			colors, and phase identification shall be			
			inspected by visual examination.		Х	
			Dimensions, thickness, pitches and diameters	-	^	-
			shall be measured according to IEC 60811			
			parts 201, 202 and 203.			
5	Conductor mass per unit length	The value shall				
	Test carried out on a phase	be recorded	HD 605 sub-clause 2.1.13.1	-	-	Х
	conductor					
6	Durability of markings	HD 626 Part 1	HD 605 sub-clause 2.5.4		Х	_
		Sub-clause 3.3	TID 000 Sub-Glause 2.3.4	_	^	-
7	Mechanical properties of XLPE					
	(Insulation and sheath)					
	Before ageing		IEC 60811-501	-	Х	-
	Minimum tensile strength	14,5 Mpa				
	Minimum elongation at break	200%				
8	XLPE mechanical properties					
	(Insulation and sheath)					
	After ageing					
	Temperature	150 °C	IEC 60811-501			
	Duration T1	240 h		-	-	Х
	Minimum tensile strength		IEC 60811-401			
	Maximum variation T1/T0	±25%				
	Minimum elongation at break					
	Maximum variation T1/T0	±25%				
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N°	Test	Requirements	Test Method	R	S	Т
9	Hot set test of XLPE					
	(Insulation and sheath)					
	Temperature	150 °C				
	Duration	15 min	IEC 60811-507	-	Х	-
	Mechanical stress	0,4 Mpa				
	Maximum elongation under load	70%				
	Maximum residual elongation	10%				
10	Capillarity water absorption test	The end of the				
	(Only for Type III cables)	test piece outside the container shall show no trace of water	HD 626 Part 2, sub-clause 2.7.2	-	X	-
11	Insulation resistance at 20 °C					
	(Insulation and sheath together)		IEC 60502-1 sub-clause 17.1	_	Х	
	Water immersion duration	1 h	IEC 00302-1 Sub-clause 17.1	_	^	_
	Insulation constant $\mathit{Ki}\left[M\Omega\!\cdot\!km\right]$	≥10 ⁴				
12	Insulation resistance at 90 °C					
	(Insulation and sheath together)		IEC 60502-1 sub-clause 17.2	_	_	X
	Water immersion duration	2 h	120 00302-1 3ub-clause 17.2			^
	Insulation constant Ki [M Ω ·km]	≥10 ³				
13	Test at low temperature for XLPE					
	(Insulation and sheath together)					
	When cable D>12,5 mm					
	Elongation test at low temperature		IEC 60811-505			
	Temperature	-25 °C		-	-	Х
	Minimum elongation	50%				
	When cable D≤12,5 mm					
	Bending test at low temperature		IEC 60811-504			
	Temperature	-25 °C				
14	High voltage test		IEC 60502-1, Sub-clause 17.3 by water			
	(On complete cable)		immersion as applicable.			
	Sample length approx.	≥ 5 m	The test voltage shall be applied between all			
	Duration of immersion	24 h	conductors in parallel and water.	-	-	Х
	Test voltage	10 kV AC				
	Voltage applied duration	30 min				
	Test result	No breakdown				



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N°	Test	Requirements	Test Method	R	S	Т
15	Impulse test		The sample shall be water immersed and			
	Sample length approximately	≈ 5 m	the voltage shall be applied between			
	Number of impulses	5(+) and 5 (-)	phase conductors in parallel and water			X
	Wave form of impulse	(1 to5/(50±10)μ s	connected to neutral conductor (if any).	-	-	^
	Peak value	20 kV	Publications HD 588-1			
	Test result	No breakdown				
16	Cold impact test		IEC 60811-506, extended also to XLPE			
	(Insulation and sheath together)		insulation and sheath with hammer mass	-	-	Χ
	XLPE insulation and sheath	-20 °C	of 1000g			
17	Water absorption test (Gravimetric					
	method)					
	Temperature	85 °C	IEC 60811-402	-	-	Χ
	Duration	336 h				
	Maximum variation of mass	5 mg/cm ²				
18	Abrasion test	The samples				
		shall withstand ≥	HD 626 part 2 sub-clause 2.6.1		_	Х
		2000 turns of	11D 020 part 2 3ub-clause 2.0.1			^
		the test rotor				
19	Mechanical breaking load		HD 626 Part 2 Sub-clause 2.1.5			
	verification of messenger	≥1660 daN			Х	-
	(Only for Type IV cables)					
20	Thermo mechanical behavior	HD 626 Part 2	HD 626 Part 2 Sub-clause 2.3.4 ⁽³⁾ with			
		Sub-clause	clamps DM 6020 or DM 6010 for Italy and	-	-	Χ
		2.3.4	Romania			
21	Mechanical behavior of messenger	HD 626 Part 2	HD 626 S1 Sub-clause 2.3.5 with clams			
	with anchoring device	Sub-clause	DM 6010 for Italy and Romania	-	-	Х
	(Only for Type IV cables)	2.3.5				

³NOTE: The measurement of Sgc15 and Scm15 shall be performed after the fifteenth cycle. The slippage of every sheath shall be measured after the final cycle. The thermal probe shall be installed in the middle of the sample, i.e. notes (1) and (2) of HD 626 §2.3.4 must not be considered.



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N°	Test	Requirements	Test Method	R	S	Т
22	Thermo-gravimetric test for	It is assumed that the loss of mass and the				
	insulating materials	characteristic peak temperature for each step				
		are taken as the average of the results				
		obtained on the two test specimens.				
		During qualification tests, the values shall be	HD 605,			
		recorded.	Sub-clause	-	Х	-
		During acceptance tests, for each step the	2.5.7			
		loss of mass shall not differ by more than ± 10				
		% and the characteristic peak temperatures				
		by more than ± 10 °C from the corresponding				
		values of the qualification tests				
23	Resistance of insulation to weather	No cracks on the exposed surface shall occur.	HD 626 Part			
	conditions	Breaking load and elongation shall not vary	2 Sub-clause	-	-	X
		more than 20% from the initial value	2.5.3			
24	Test at low temperature for XLPE					
	(Insulation and sheath together)					
	After ageing		IEC 60811-			
	Temperature	150 °C	401			
	Duration	240 h				
	When cable D>12,5 mm					X
	Elongation test at low temperature		IEC 60811-	-	_	 ^
	Temperature	-25 °C	505			
	Minimum elongation	50%				
	When cabler D<12,5 mm					
	Bending test at low temperature		IEC 60811-			
	Temperature	-25 °C	504			
25	Test under fire conditions	The cable shall be classified	EN 50575			
	(Complete cable)	Minimum fire class Fca	sub-clause	-	-	Х
						1

S: Sample test

T: Type test

GUARANTEE

Requirement of warranty will be indicated in the bid request, including periods and standards.

CONDITIONS OF SUPPLY

See in Local Section



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9 TECHNICAL CHECK-LIST

The following chart indicates the minimum technical information that suppliers shall give before the tender.

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES			
2.1	Distribution Company and Country	-		
2.2	Country Code	-		
2.3	GS Type Code			
2.4	Rated Voltage Uo/U (Umax)	[kV]		
2.4	Disposition	[n xmm ²]		
2.5	Type I, Type II, Type III or Type IV	-		
3	PHASE CONDUCTOR			
3.1	Material	-		
3.2	Nominal cross-section	[mm ²]		
3.3	Minimum Number of Wires of Conductor	-		
3.4	Minimum diameter	[mm]		
3.5	Maximum diameter	[mm]		
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]		
3.7	Stranding Type	-		
4	INSULATION			
4.1	Material	-		
4.2	Nominal thickness	[mm]		
4.3	Minimum thickness	[mm]		
4.4	Color	-		
5	OUTER SHEATH (if apply)			
5.1	Material	-		
5.2	Nominal thickness	[mm]		
5.3	Minimum thickness	[mm]		
5.4	Color	-		
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]		
6.2	Drum Type	-		
6.3	Total length	[m]		
6.4	Ampacity (See clause 5.5 for conditions)	[A]		
6.5	Weight per unit of length	[kg/km]		



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Item	Description	Unit	Required	Offered
7	NEUTRAL CONDUCTOR (if apply)			
7.1	Material	-		
7.2	Nominal cross-section	[mm ²]		
7.3	Wire diameter			
7.4	Minimum Number of Wires of Conductor	-		
7.5	Minimum diameter	[mm]		
7.6	Maximum diameter	[mm]		
7.7	Maximum resistance at 20°C	[Ω/ km]		
7.8	Stranding Type	-		
8	NEUTRAL OUTER SHEATH			
8.1	Material	-		
8.2	Nominal thickness	[mm]		
8.3	Minimum thickness	[mm]		
8.4	Color	-		



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9.1 Technical check-list examples

9.1.1 Type I 4x25 mm² cable

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer	Manufacturer
			information Manufacturer	information Manufacturer
1.2	Factory	-	information	information
2	MAIN FEATURES			
2.1	Distribution Company and Country	-	EE-SPAIN	
2.2	Country Code	-	330043	
2.3	GS Type Code		GSCC009/004	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.5	Disposition	[n xmm ²]	4X25	
2.6	Type I, Type II, Type III or Type IV	-	Type I	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm ²]	25	
3.3	Minimum Number of Wires of Conductor	-	6	
3.4	Minimum diameter	[mm]	5,6	
3.5	Maximum diameter	[mm]	6,5	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	1,20	
0.7	O T		Compacted circular	
3.7	Stranding Type	-	class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,4	
4.3	Minimum thickness	[mm]	1,16	
4.4	Color	-	Black	
5	OUTER SHEATH (if apply)		NO	
5.1	Material	-	NO	
5.2	Nominal thickness	[mm]	NO	
5.3	Minimum thickness	[mm]	NO	
5.4	Color	-	NO	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	Informative	
6.2	Drum Type	-	Informative	
6.3	Total length	[m]	Informative	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	Informative	



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9.1.2 Type II 3x150+80 mm² cable

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES		mormation	mormatori
2.1	Distribution Company and Country	-	EE-Spain	
2.2	Country Code	-	330046	
2.3	GS Type Code		GSCC009/013	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.5	Disposition	[n xmm ²]	3x150+80	
2.6	Type I, Type II, Type III or Type IV	-	Type II	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm ²]	150	
3.3	Minimum Number of Wires of Conductor	-	15	
3.4	Minimum diameter	[mm]	13,9	
3.5	Maximum diameter	[mm]	15	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,206	
3.7	Stranding Type	-	Compacted circular class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,8	
4.3	Minimum thickness	[mm]	1,52	
4.4	Color	-	Black	
5	OUTER SHEATH (if apply)		NO	
5.1	Material	-	NO	
5.2	Nominal thickness	[mm]	NO	
5.3	Minimum thickness	[mm]	NO	
5.4	Color	-	NO	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	Informative	
6.2	Drum Type	-	Informative	
6.3	Total length	[m]	Informative	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	Informative	



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Item	Description	Unit	Required	Offered
7	NEUTRAL CONDUCTOR (if apply)			
7.1	Material	-	AL2	
7.2	Nominal cross-section	[mm ²]	80	
7.3	Wire diameter	[mm]	2,32	
7.4	Minimum Number of Wires of Conductor	-	19	
7.5	Minimum diameter	[mm]	11,2	
7.6	Maximum diameter	[mm]	12	
7.7	Maximum resistance at 20°C	[Ω/ km]	0,437	
7.8	Stranding Type	-	Non-compacted circular	
8	NEUTRAL OUTER SHEATH			
8.1	Material	-	XLPE	
8.2	Nominal thickness	[mm]	1,6	
8.3	Minimum thickness	[mm]	1,34	
8.4	Color	-	Black	



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9.1.3 Type III 4x16 mm² cable

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES		mormation	mormation
2.1	Distribution Company and Country	-	ED-Italy	
2.2	Country Code	-	339063	
2.3	GS Type Code		GSCC009/015	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.4	Disposition	[n xmm ²]	4x16	
2.5	Type I, Type II, Type III or Type IV	-	Type III	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm ²]	16	
3.3	Minimum Number of Wires of Conductor	-	7	
3.4	Minimum diameter	[mm]	4,6	
3.5	Maximum diameter	[mm]	5,2	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	1,91	
3.7	Stranding Type	-	Non-compacted circular class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,3	
4.3	Minimum thickness	[mm]	1,07	
4.4	Color	-	Black	
5	OUTER SHEATH			
5.1	Material	-	XLPE	
5.2	Nominal thickness	[mm]	0,2	
5.3	Minimum thickness	[mm]	0,1	
5.4	Color	-	Grey	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	≈20	
6.2	Drum Type	-	10 (GUI 102)	
6.3	Total length	[m]	750	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	≈350	



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9.1.4 Type IV 3x70+54,6 mm² cable

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Manufacturer information	Manufacturer information
1.2	Factory	-	Manufacturer information	Manufacturer information
2	MAIN FEATURES			
2.1	Distribution Company and Country	-	ED-Romania	
2.2	Country Code	-	339013	
2.3	GS Type Code		GSCC009/017	
2.4	Rated Voltage Uo/U (Umax)	[kV]	0,6/1	
2.5	Disposition	[n xmm ²]	3x70+54,6	
2.6	Type I, Type II, Type III or Type IV	-	Type IV	
3	PHASE CONDUCTOR			
3.1	Material	-	Aluminum	
3.2	Nominal cross-section	[mm ²]	70	
3.3	Minimum Number of Wires of Conductor	-	12	
3.4	Minimum diameter	[mm]	9,3	
3.5	Maximum diameter	[mm]	10,2	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,443	
3.7	Stranding Type	-	Compacted circular class 2	
4	INSULATION			
4.1	Material	-	XLPE	
4.2	Nominal thickness	[mm]	1,6	
4.3	Minimum thickness	[mm]	1,34	
4.4	Color	-	Black	
5	OUTER SHEATH (if apply)			
5.1	Material	-	XLPE	
5.2	Nominal thickness	[mm]	0,2	
5.3	Minimum thickness	[mm]	0,1	
5.4	Color	-	Grey	
6	ADDITIONAL INFORMATION			
6.1	Maximum total diameter	[mm]	≈40	
6.2	Drum Type	-	16 (GUI 102/RO)	
6.3	Total length	[m]	750	
6.4	Ampacity (See clause 5.5 for conditions)	[A]	Calculated	
6.5	Weight per unit of length	[kg/km]	≈1000	



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Item	Description	Unit	Required	Offered
7	NEUTRAL CONDUCTOR (if apply)			
7.1	Material	-	AL2	
7.2	Nominal cross-section	[mm ²]	54,6	
7.3	Wire diameter	[mm]	3,15	
7.4	Minimum Number of Wires of Conductor	-	7	
7.5	Minimum diameter	[mm]	9,2	
7.6	Maximum diameter	[mm]	9,8	
7.7	Maximum resistance at 20°C	[Ω/ km]	0,630	
7.8	Stranding Type	-	Non-compacted circular	
8	NEUTRAL OUTER SHEATH			
8.1	Material	-	XLPE	
8.2	Nominal thickness	[mm]	1,6	
8.3	Minimum thickness	[mm]	1,34	
8.4	Color	-	Grey	



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ITEM	TITLE	DESCRIPTION			
3.3	Local Standards	 e-distribuzione (Italy), e-distributie (Romania) Standard PVR 006 Operational Note Vendor Rating Control: BARCODES Warranty and Traceability of Enel Distribution Materials. GUI 102 "Bobine per il trasporto di cavi elettrici, cavi ottici e conduttori per le linee elettriche di media e bassa tensione" 			
3.4	Replaced Local Standards	e-distribuzione (Italy), e-distributie (Romania) DC4182/DC4182 RO DC4183/DC4183 RO			
5.4	Constructive aspects.	e-distribuzione (Italy), e-distributie (Romania) Values are given for network design purposes Type III cables Dmax Dmax			



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ITEM	TITLE	DESCRIPTION							
		e-distribuzione (Italy), e-distributie (Romania)							
		Formation		D m]		^{nax} m]	Total Mass [kg/km	Break load	d _
			Min	Max					
		2x16 mm ²	7,4	8,6	16	5,8	175	550)
		4x16 mm ²	7,4	8,6	2	0	350	110	0
		Where:							
		D= Core externa	al diame	ter (insu	lation+s	heath)			
		D _{max} = Formation	externa	al diame	ter (<u>indi</u>	cative)			
5.4	Constructive aspects.	Type IV cables Neutral core					<u></u>		
				Of _		On _			Neutral
		Formation	[m	m]	[m	m]	D _{max}	Total	core Breaking
		[n° x mm²]	Min	Max	Min	Max	[mm]	Mass [kg/km]	load [daN]
		3x35+54,6	10,2	11,8	12,4	13,3	33	700	1600
		3x70+54,6	12,9	14,5	12,4	13,3	40	1000	1600
		Where:							
		D _f = Phase core external diameter (insulation+sheath)							
		D _n = Neutral core external diameter							
		D _{max} = Formation	n externa	al diame	ter (<u>indi</u>	cative)			



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TITLE Conductor initial temperature: 90 °C	ITEM		uzione (Italy), e- e-distributie (Romania)			
The ampacity and short-circuit rating estimated values shall be given for networdesign purposes. Such currents shall be calculated in steady state condition when installed in a using the following operational conditions: Maximum conductor temperature 90 °C Ambient air temperature 40 °C Wind speed 2 km/h Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA] 16 1,6 35 3.2 54,6 4,5(1) 70 6,9 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor initial temperature: 250 °C Short circuit duration: 1 s (1) For the Aluminum alloy neutral conductor the following parameter are used: Conductor initial temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: Aluminum conductor: A Stranded compacted circular conductors: R Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor	I I EIVI	TITLE				
design purposes. Such currents shall be calculated in steady state condition when installed in a using the following operational conditions: • Maximum conductor temperature 90 °C • Ambient air temperature 40 °C • Wind speed 2 km/h • Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA]			<u> </u>			
Such currents shall be calculated in steady state condition when installed in a using the following operational conditions: • Maximum conductor temperature 90 °C • Ambient air temperature 40 °C • Wind speed 2 km/h • Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating 16 1,6 35 3,2				cuit rating <u>estimated</u> values shall be given for network		
using the following operational conditions: • Maximum conductor temperature 90 °C • Ambient air temperature 40 °C • Wind speed 2 km/h • Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA]						
Maximum conductor temperature 90 °C Ambient air temperature 40 °C Wind speed 2 km/h Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA]				·		
Ambient air temperature 40 °C Wind speed 2 km/h Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA] 16 1,6 35 3,2 54,6 4,5f¹¹ 70 6,9 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor final temperature: 250 °C Short circuit duration: 1 s (¹¹) For the Aluminum alloy neutral conductor the following parameter are used: Conductor initial temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: Aluminum conductor: A Stranded compacted circular conductors: R Cross-linked polyethylene insulation: E4 Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor						
Postar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA]						
Solar radiation intensity 10³ W/m² For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating [kA] 1.6 1.6 3.5 3.2 54.6 4.5(1) 70 6.9 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor final temperature: 250 °C Short circuit duration: 1 s (1) For the Aluminum alloy neutral conductor the following parameter are used: Conductor initial temperature: 65 °C Conductor final temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: Aluminum conductor: A Stranded compacted circular conductors: R Cross-linked polyethylene insulation: E4 Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor				e 40 °C		
For short-circuit capacity the following reference values could be used: Cross-section [mm²] Short circuit rating 16 1,6 35 3,2 54,6 4,5(1) 70 6,9 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor final temperature: 250 °C Short circuit duration: 1 s (1) For the Aluminum alloy neutral conductor the following parameter are used: Conductor final temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: • Aluminum conductor: A • Stranded compacted circular conductors: R • Cross-linked polyethylene insulation: E4 • Cross-linked polyethylene sheath: E4 • Bundled assemble cores: X • Assigned voltage of the cable expressed in kV: Uo/U • Nominal cross-section of the conductor			•			
Ampacity and Short- circuit rating Cross-section [mm²] Short circuit rating						
Ampacity and Short- circuit rating 16			For short-circuit capacity the			
16 1,6 35 3,2 54,6 4,5 ⁽¹⁾ 70 6,9 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor final temperature: 250 °C Short circuit duration: 1 s (1) For the Aluminum alloy neutral conductor the following parameter are used: Conductor initial temperature: 65 °C Conductor final temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: • Aluminum conductor: A • Stranded compacted circular conductors: R • Cross-linked polyethylene insulation: E4 • Cross-linked polyethylene sheath: E4 • Bundled assemble cores: X • Assigned voltage of the cable expressed in kV: Uo/U • Nominal cross-section of the conductor		Ampacity and Short-	Cross-section [mm²]			
35 3,2 54,6 4,5 ⁽¹⁾ 70 6,9 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor final temperature: 250 °C Short circuit duration: 1 s (1) For the Aluminum alloy neutral conductor the following parameter are used: Conductor initial temperature: 65 °C Conductor final temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: Aluminum conductor: A Stranded compacted circular conductors: R Cross-linked polyethylene insulation: E4 Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor	5.5		16			
54,6 70 The short circuit capacities are determined using the following parameters: Conductor initial temperature: 90 °C Conductor final temperature: 250 °C Short circuit duration: 1 s (1) For the Aluminum alloy neutral conductor the following parameter are used: Conductor initial temperature: 65 °C Conductor final temperature: 180 °C e-distribuzione (Italy), e-distributie (Romania) The cable designation shall be the following: • Aluminum conductor: A • Stranded compacted circular conductors: R • Cross-linked polyethylene insulation: E4 • Cross-linked polyethylene sheath: E4 • Bundled assemble cores: X • Assigned voltage of the cable expressed in kV: Uo/U • Nominal cross-section of the conductor				,		
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 Aluminum conductor: A Stranded compacted circular conductors: R Cross-linked polyethylene insulation: E4 Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor 		Cable designation				
 Cable designation Cable designation Cross-linked polyethylene insulation: E4 Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor 						
 Cable designation Cable designation Cross-linked polyethylene insulation: E4 Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor 						
Cable designation Cross-linked polyethylene sheath: E4 Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor						
Bundled assemble cores: X Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor	5.6.1					
 Assigned voltage of the cable expressed in kV: Uo/U Nominal cross-section of the conductor 						
Nominal cross-section of the conductor						
			1			
ARE4*E4*X-0.6/1 kV 16			'			



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LOW VOLTAGE AERIAL BUNDLED CABLES

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ITEM	TITLE	uzione (Italy), e- e-distributie (Romania) DESCRIPTION					
	11166						
5.6.2	Markings	e-distribuzione (Italv), e-distributie (Romania) The distance between the end of the mark and the beginning of the next identical mark does not exceed 550 mm. Cables shall be provided with a marking consisting of: Property name: e-distributione or e-distributie Banat, e-distributie Dobrogea, e-distributie Muntenia Cable designation: see 5.6.2 Reaction to fire class (CPR) Manufacturer name or trademark: XXXXX Identification of the production plant with a different letter of the alphabet: B Project index: to choose exponentially (00, 01, 02, 03). This index must be modified with every construction variation of the single core (phase or neutral). Year and month of manufacturing (2017 12): It could be marked over a different generatrix (position) in relation to the other parameters as long as the maximum step of 1 meter is respected. In such case ink stamping could be used. Fire class reaction ("CPR") Metric marking (0000): For Type III cables shall be made only over the core sheath of "PHASE 1". In case of Type IV cables is on the neutral conductor. The marking could be executed with ink if placed in another generatrix. Core identification (FASE X): To be repeated at least every 100 mm in the intervals between two consequent series of inscriptions. The core identification (FASE X) could be marked over a different generatrix (position) as long as the maximum step of 100 mm is respected. In such case ink stamping could be used For Type III 2x16 configuration the core identification (FASE/FASE 1) could be marked over a different generatrix (position) as long as the maximum step of 100 mm is respected. In such case ink stamping could be used. For Type III the neutral core shall be identified using a longitudinal rib with 0,4-0,8 mm height and 0,9-1 mm width. Marking examples a) Type III cables 2x16 configuration Phase core: e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXXX B 01 2017 12 0000 FASE FASE Neutral core e-distribuzione ARE4*C4*X-0,6/1 kV 16 CPR XXXXXX B 01 2017 12					



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LOW VOLTAGE AERIAL BUNDLED CABLES

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ITEM	TITLE	puzione (Italy), e- e-distributie (Romania) DESCRIPTION			
IIEM	Markings	e-distribuzione (Italy), e-distributie (Romania) b) Type III cables 4x16 configuration Phase core 1: e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXXX B 01 2017 12 0000 FASE 1 FASE 1 Phase core 2 or 3: e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXXX B 01 2017 12 FASE X FASE X			
5.6.2		Neutral core e-distribuzione ARE4*E4*X-0,6/1 kV 16 CPR XXXXXX B 01 2017 12 c) Type IV cables Phase core 1, 2 or 3: e-distribuzione ARE4*E4*X*-0,6/1 kV 35 CPR XXXXXX B 01 2017 12 FASE X FASE X			
		e-distribuzione ARE4*-0,6/1 kV 54,6 CPR XXXXX B 01 2003 12 0000 e-distribuzione (Italy), e-distributie (Romania) The maximum length and reel type for each configuration of cable are depicted in the following table: Formation [n° x mm²] Maximum Length (GUI 102)			
		2x16	750	10	
		4x16	750	10	
		3x35+54,6 3x70+54,6	750 750	14 16	
8	CONDITIONS OF SUPPLY	The admitted tol Coils with total le as such reels co batch (same trai excluding the sa The far end of th Due to traceabili code shall be in	erance is equal ength less than onstitute up a masport documen mple sizes who are cables shall buty in the network compliance with	to ± 3% of the ler indicated in the tanaximum to 10% t). However, each see length was received agains a bar code shall technical specifical	be applied on the drum. Such bar



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ITEM	TITLE	DESCRIPTION			
8	CONDITIONS OF SUPPLY	e-distribuzione (Italy), e-distributie (Romania) Following standard EN 50575, the CE marking and labelling shall be in accordance with the general principles set out in Article 30 of regulation (EC) No. 765/2008 and shall be affixed visibly, legibly and indelibly to the product labels affixed to the reels, coils or drums. In compliance with standard EN 50575 in particular annex V of the EU Construction Products Regulation n° 305/2011 (CPR) the supplier shall elaborate a Declaration of performance (DoP) and shall dispose a CE marking in function of the assessment and verification of constancy of performance (AVCP).			



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LOCAL SECTION B - CODENSA

ITEM	TITLE	DESCRIPTION			
3.4	Replaced Local Standards				
5.6.2	Markings	In order to avoid accidents, the phase and neutral cores shall be identified by printed stripes or adhesive labels or in the outer surface with the following colors: Yellow, Blue and Red. On each meter of length, the following information shall be marked: • Manufacturer's name or trademark • BOG-CUN • Nominal cross sectional area (in mm2) and material of phase and neutral conductors • Material and voltage class (Uo/U) KV • Year of manufacture XXXX • Sequential meters markings m Example: MANUFACTURER – BOG-CUN – 1x54,6mm2 AAAC + 3x95mm2 AAC - XLPE 0.6/1KV – 2017 – XXX m			
8	CONDITIONS OF SUPPLY	will be some special packaging requirements as indicated further ahead.			



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LOW VOLTAGE AERIAL BUNDLED CABLES

LOCAL SECTION B - CODENSA

ITEM	TITLE	DESCRIPTION				
8	CONDITIONS OF SUPPLY	When the distance between the origin of manufacture and the purchaser's storage area involves only one means of transport and a distance of less than 200 km, the use of the internal helix will be required only on spools of conductors with a diameter greater than or equal to 120 mm²; this does not make them exempt from the moisture protection on both visible ends of the conductor, mechanical protection, and careful handling of the spools. Temporarily, some of the batches of cables can be requested restricting them to 2,000 m of maximum length per spool and/or pre-joined, as per the Purchase Order. The wooden spools shall be treated according to the international requirements for the control of plant disease, avoiding the compounds "Pentachlorophenol" and "Creosote". The treatment must include, at least: highly toxic to xylophagous organisms, high penetration and holding power, chemical stability, non-corrosive substances to metals nor should they affect the physical characteristics of wood.				
		$egin{array}{cccccccccccccccccccccccccccccccccccc$				
		1730 (3) 1120 80 (4)				
		Notes: (1) Maximum value (2) Minimum value (3) Two times the minimum cable curvature radius for transport 300 or 180mm according to type of drum (large or small respectively)				



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ITEM	TITLE	DESCRIPTION							
2.4	Replaced Local	Enel Distribución Chile							
3.4	Standards	E-BT-002 "Cables preensamblados líneas aéreas en baja tensión"							
		Enel Distribución Chile							
		Values are give Type I Cables Aluminum condu							
		Formation - [n° x mm²]		O _f m] Max	D _{max} [mm]	Total Mass kg/km	Breaking load [daN]		
	0	2x16	7	7,9	15,2	170	384		
5.4	Constructive aspects.	Where: D= Core external diameter (insulation) D _{max} = Formation external diameter Type II Cables. Aluminum conductor XLPE insulated cables supported by an aluminum alloy XLPE insulated messenger.							



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ITEM	TITLE		DESCRIPTION							
		Enel Distribució	Enel Distribución Chile							
		Formation	<i>[</i> m	O _f m]	<i>D_n</i> [mm]			Total	Neutral core	
		Formation [n° x mm ²]	Min	Max	Min	Max	<i>D_{max}</i> [mm]	Mass kg/km	Breaking load [daN]	
	Constructive	3x25+54,6	8,4	9,6	12,4	13,3	32	530	1690	
5.4		3x35+54,6	9,8	10,9	12,4	13,3	34	650	1690	
	aspects.	3x50+54,6	10,9	12,3	12,4	13,3	35	765	1690	
		3x70+54,6	12,9	14,0	12,4	13,3	39	1020	1690	
		3x95+54,6	14,6	16,0	12,4	13,3	43	1270	1690	
		Df = Phase core external diameter (insulation) Dn = Neutral core external diameter Dmax = Formation external diameter <u>Enel Distribución Chile</u>								
5.6.2	Marking	D _{max} = Formation external diameter								



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LOW VOLTAGE AERIAL BUNDLED CABLES

ITEM	TITLE	DESCRIPTION					
		Enel Distribución Chile PACKAGING AND LABELLING The conductor will be delivered by the manufacturer in wooden or steel reels, which will not be returned, according to maximum and minimum dimensions shown in Table below and according to Figure.					
		B A					
		A ⁽¹⁾ B C ⁽¹⁾ D ⁽²⁾ E mm mm mm mm					
		1730 (3) 1120 80 (4)					
8	CONDITIONS OF SUPPLY	Notes: (4) Maximum value (5) Minimum value (6) Two times the minimum cable curvature radius for transport (7) 300 or 180mm according to type of drum (large or small respectively)					
		The total length of the conductor given on each drum must not be less than the					
		requested in the purchase order and shall not exceed by more than 1 %.					
		The maximum gross weight of the packed drum is 3,500 kg. It should protect the ends of each cable with caps to prevent moisture ingress and					
		must be internally secured to the spool ends, and must be mechanically protected					
		against possible damages from the handling and transport of each drum. The hole for handling the drums must be round, center, with a diameter of 80mm					
		and with a metallic flange on each side of the drum (centered at the hole).					
		The wooden reels will be treated according to international requirements for pest					
		control, avoiding the compound "Pentachlorophenol" and "Creosote". Treatment should include, at least: high toxicity to decay organisms, high penetration and					
		holding power, chemical stability, non-corrosive to metals and substances affecting					
		physical characteristics of the wood and weather protection .					
		The cable must be coiled in uniform layers and the last layer must be protected with					
		a coating of impermeable material.					



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ITEM	TITLE	DESCRIPTION
		Enel Distribución Chile
		The reels must:
		Be protected by wooden staves on the exterior, which are to be secured to the
		wooden spools. An equivalent system is to be used on the steel spools. The staves
		are to be fastened by steel or plastic bands.
		2. Show the correct direction for unwinding the spools, by means of an arrow located
	CONDITIONS OF	on the sides.
		3. Have a stainless steel nameplate on each side of the spool. Each nameplate will
		show the following information (as a minimum), in Spanish. The following data will
		be required:
8	SUPPLY	Name of the Manufacturer
		Country of origin of the batch
		The words: "ENEL GROUP"
		Purchase Order number
		Type, class and nominal insulation voltage
		Conductor Material and nominal cross-sectional area (in mm2) of cable
		Number of the spool within the delivered batch
		Net weight and gross weight, in kg.
		Length of the conductor, in meters.
		Arrow indicating the direction of rotation



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LOCAL SECTION D - EDESUR

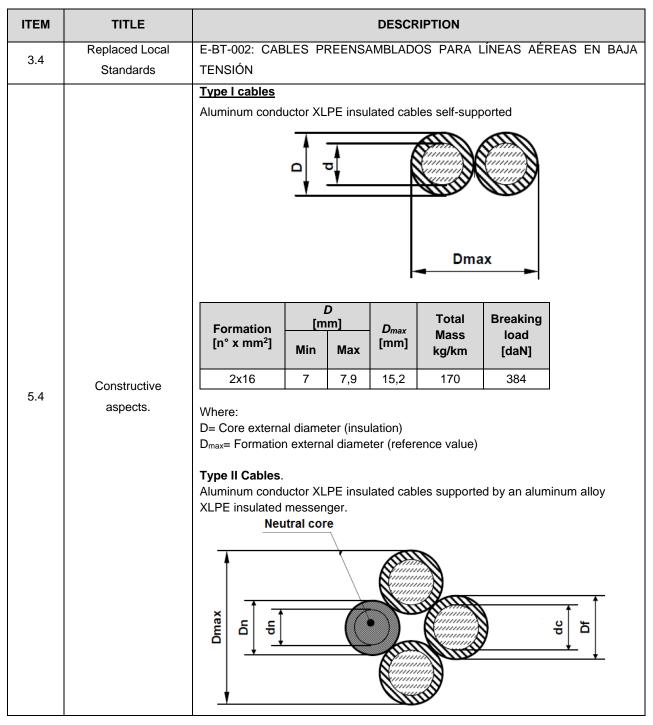
ITEM	TITLE	DESCRIPTION
3.3	Local Standards	EDESUR IRAM 2263 "Cables preensamblados con conductors de aluminio aislados con politileno reticulado para lineas aereas de hasta 1,1 kV"
8	CONDITIONS OF SUPPLY	EDESUR The reels must meet the requirements of the IRAM 9590-1 standard



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LOW VOLTAGE AERIAL BUNDLED CABLES





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LOW VOLTAGE AERIAL BUNDLED CABLES

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ITEM	TITLE	DESCRIPTION								
				O _f	[m	D _n ml	D _{max} [mm]	Total Mass kg/km	Neutral core	
5.4		Formation [n° x mm²]	Min	Max	Min	Max			Breaking load [daN]	
	Constructive	3x35+54,6	9,8	11,0	12,5	13,3	34	650	1690	
5.4	aspects.	3x95+54,6	14,6	16,0	12,5	13,3	43	1270	1690	
		Where: $D_f = \text{Phase core external diameter (insulation)} $ $D_n = \text{Neutral core external diameter} $ $D_{max} = \text{Formation external diameter} $ $\text{The ampacity and short-circuit rating } \underline{\text{estimated}} \text{ values shall be given for network design purposes.} $								
		Such currents shall be calculated in steady state condition when installed in a using the following operational conditions: Maximum conductor temperature 90 °C Ambient air temperature 40 °C Wind speed 2 km/h Solar radiation intensity 10 ³ W/m ² The following estimated values could be used as reference for aluminum cables								
		Cross-section [mm²]]	Short circuit rating [kA]					
5.5	Ampacity and Short-	16					1,52			
	circuit rating	35					3,33			
		95					9,03			
		54.6					4,5			
		The short circuit capacities are determined using the following parameters:							neters:	
		Conductor initial temperature: 90 °C								
		Conductor final temperature: 250 °C								
		Short-circuit duration: 1 s								
		(1) For the Aluminum alloy neutral conductor the following parameter are used:								
		Conductor initial temperature: 65 °C								
		Conductor final temperature: 180 °C								



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LOW VOLTAGE AERIAL BUNDLED CABLES

ITEM	TITLE	DESCRIPTION					
		The cable designation shall be the following:					
		Aluminum conductor: AL					
		Cross-linked polyethylene insulation: XLPE					
		Rated voltage: 0,6/1(1,2) kV					
		Nominal cross-sectional area in mm²					
5.6.1	Cable designation	Nominal cross-sectional area in mm² of neutral cable and type material.					
		Example:					
		AL-XLPE- 0,6/1 (1,2) kV 3x95mm ² + 1x54.6mm ² AAAC					
		Stranded compacted aluminum conductor, cross-linked polyethylene insulation,					
		for nominal voltage 0.6/1 kV, section and neutral supported of aluminum alloy non-compacted.					
		Phases:					
		All the phase conductors shall be permanently differentiated with independent					
		identification. Their identification shall be by means of:					
		Embossed numbersm letters or longitudinal ribs extracted longitudinally from the					
		sheath, allowing to clearly identify each one of the phases.					
		In case of numbers or letters they can be made by engraving or in relief above the					
		surface on the outer surface of the cable.					
		The maximum separation between markings is 50 cm. In the case of ribs, each one					
		of the phase cables will have 1, 2 or 3 ribs, respectively, with a minimum height of					
		0.5 mm and a proximate spacing between ribs of 4 mm.					
		The street lighting conductors (with a cross-section equal to 16 mm2 shall not have					
		any identification.					
5.6.2	Markings	Neutral support cable:					
		The marking of the neutral support can be made by engraving or in relief above the					
		surface on the outer surface of the cable at intervals of 1 (one) meter in length, with					
		the following information:					
		Name of Distribution Company (XXXX)					
		Manufacturer's name (NNN)					
		Cable designation (see 5.6.1)					
		Year and month of manufacture					
		Sequential marking by meter.					
		Marking example:					
		XXXX - NNN — AL-XLPE- 0,6/1 (1,2) kV 3x95mm2 + AAAC 1x54.6mm2 — 2017-					
		02 – YYYY m					



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LOW VOLTAGE AERIAL BUNDLED CABLES

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ITEM	TITLE	DESCRIPTION					
8	CONDITIONS OF SUPPLY	Enel Distribución Perú The cable will be delivered by the manufacturer in wood or metal drum, which will not be returned, according to maximum and minimum dimensions shown in Table xxx and according to Figure N° xxx. The wooden spools will be treated according to international requirements for pest control, avoiding the compound "Pentachlorophenol" and "Creosote". Treatment should include, at least: high toxicity to decay organisms, high penetration and holding power, chemical stability, non-corrosive to metals and substances affecting physical characteristics of the wood and weather protection The total length of the driver given on each reel may not be less than requested in the purchase order and shall not exceed by more than ±5%. The maximum gross weight of the reel is packed 2,500 kg o 3500 kg The two ends of the insulated cable must be tightened up firmly to the internal part of the reel, they must be accessible and must be fully sealed with a hood or insulating material in order to prevent humicity from wetting the cables. The ends of the conductors shall be mechanically protected against potential damage produced by the handling and transportation of each reel. The spindle hole to handle the reels must be circular, centered in its axle, and with a minimum diameter of 80 millimeters, with a metal flange on each side of the reel (centered in the hole). The cable must be coiled in uniform layers and the last layer must be protected with a coating of impermeable material. The reels must: Be protected by wooden staves on the exterior, which are to be secured to the wooden spools. An equivalent system is to be used on the steel spools. The staves are to be fastened by steel or plastic bands. Show the correct direction for unwinding the spools, by means of an arrow located on the sides. Have a stainless steel nameplate on each side of the spool. Each nameplate will show the following information (as a minimum), in spanish. The following data will be required: ENEL DISTRIBUCIÓN PERÚ Manufacturer's name					



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LOW VOLTAGE AERIAL BUNDLED CABLES

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ITEM	TITLE	DESCRIPTION							
		 Number of the spool within the delivered batch Cable length (m) Initial matric labeled in cable Final, metric labeled in cable Conductor cross-section (mm²) Cable type Insulation material and type Manufacturing Standard Rated insulation voltage: Uo / U (Umax) kV Purchase order number Net weight / kg) Weight of one meter of cable (kg) Coil Weight (Kg) Coil dimension in mm. Gross Weight (kg) Coil Dimensions (mm) 							
8	CONDITIONS OF SUPPLY	ACUJERO # 50 mm PARA MAQUINA EMBORINADORA							
		• Figure N° 1 Trial type							
		A ⁽¹⁾ B C ⁽¹⁾ D ⁽²⁾ E							
		mm mm mm mm							
		1730 (3) 1120 80 (4)							
		able N° 1 Trial Dimension Notes:							
	(1) Maximum value. (2) Minimum value (3) El Double the minimum cable curvature radius for transportation, i Manufacturer specifications. (4) 300 or 180 mm, in accordance with the type of spool (large or small, reference)								



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LOCAL SECTION F - ENDESA DISTRIBUCIÓN ELÉCTRICA

ITEM	TITLE	a) UNE 21030-0: Conductores aislados, cableados en haz, de tensión asignada												
3.3	Local standards	 a) UNE 21030-0. Conductores aisiados, cableados en haz, de tensión asignada 0,6/1 kV, para líneas de distribución, acometidas y usos análogos. Parte 0: Índice b) UNE 21030-1: Conductores aislados, cableados en haz, de tensión asignada 0,6/1 kV, para líneas de distribución, acometidas y usos análogos. Parte 1: Conductores de aluminio. c) UNE 211435 "Guía para la elección de cables eléctricos de tensión asignada superior o igual a 0,6/1 kV para circuitos de distribución" d) UNE 21167 "Bobinas de madera para cables aislados de transporte y distribución. Características generales" 												
5.1	Conductor	The following max	Cross- section [mm²] 16 25 50 95 150 54.6 80	Min Exterr Diame [mm 7,0 8,4 10,9 15 17,9 12,4 14,8	nnal eter n]	Max External Diameter [mm] 7,9 9,6 12,3 16,5 19,5 13,0 15,8								
5.4	Constructive aspects.	For Type I & Type (anti-clockwise) wi The lay length sha Cross-section [mm²] 16 25 50 95 150	thout sufferi	ng any torsion owing: I			dled to the left "S"							



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LOCAL SECTION F – ENDESA DISTRIBUCIÓN ELÉCTRICA

ITEM	TITLE	DESCRIPTION
		For all uses of cables, the maximum current carrying permitted for conductors
5.5	Ampacity and Short-circuit rating	For all uses of cables, the maximum current-carrying permitted for conductors must be in accordance with Low-Voltage Electrotechnical Regulation (REBT), approved by R.D. 842/2002, of 2 Augus,t and Standard UNE211425. The ampacity estimated values shall be given for network design purposes. Such currents shall be calculated in the following steady state conditions: • A single circuit (3F+N) installed outdoors. • Far from any heat source. • Protected from the sun. • Maximum conductor temperature 90 °C. • Ambient air temperature 40 °C. For short-circuit rating the following condition shall be used:
		Initial conductor temperature 90 °C
		Final conductor temperature 250 °C
5.6.1	Cable designation	The designation of the cables will be carried out by means of an acronym that, in
		the order mentioned below, will indicate the following:
		Constructive type:
		R that will designate the XLPE insulation
		Z that will designate visible bundle assembled cores
		Assigned voltage of the cable which, expressed in kV, will designate the
		values Uo and U in the form 0.6/1 kV.
		Number of conductors and their nominal cross section.
		Between the number of conductors and the section, the sign x will be interspersed. In case of a conductor of reduced section, the section of this one will follow the one of the main conductors separated by a slash.
		Nature of the conductors and eventually of the messenger if it acts as a neutral conductor.
		After the cross section of the conductors the designation AI is placed. If the neutral conductor is made of aluminum, silicon and magnesium alloy, the designation AIm will follow the cross section thereof.
		Designation example of a 0,6/1kV neutral supported cable with three phase conductors of Aluminum with 95 mm² cross section and a neutral conductor of aluminum, silicon and magnesium alloy with 54.6 mm² cross section. RZ 0,6/1 kV 3 x 95 Al/54,6 Alm



LOCAL SECTION F – ENDESA DISTRIBUCIÓN ELÉCTRICA

ITEM	TITLE	DESCRIPTION
5.6.2	Markings	The conductors shall have on the outer surface of the insulating cover, the following marks: • Phase conductors. Figures 1, 2 or 3 with a underscore bellow, inverted 180° alternately, and with a mark spacing of not more than 100mm, as indicated in the following image: • Neutral conductor (messenger or not). The letter N followed by the identification of the manufacturer, the last two digits of the manufacture year and the designation of the cable according to section 5.6.1. The distance between marks must not exceed 200 mm, as indicated in the following images:. NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 80 Alm NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All NFABRICANTE 96 RZ 0.6/1 kV 3 x 150 AV 95 All



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LOW VOLTAGE AERIAL BUNDLED CABLES

LOCAL SECTION F – ENDESA DISTRIBUCIÓN ELÉCTRICA

ITEM	TITLE	DESCRIPTION
6	TEST CLASSIFICATION	All test shall be performed in compliance with standard UNE 21030
8	CONDITIONS OF SUPPLY	The permitted tolerance range for a cable is ± 3% of the length indicated in the order; lower lengths could be accepted for a maximum of 10% of the cables that make up the delivery lot (same transport document), provided that each is at least 100m long; in the calculation of this 10%, the sample cables whose length has been reduced due to the acceptance tests are excluded. Reels shall be in compliance with the Standard UNE 21167 "Bobinas de Madera para cables asilados de trasnporte y distribucion" a) Protections The cables must be protected in such a way as to prevent damage or tampering during transport and handling, also within the sphere of ENEL. If the Supplier uses a type of protection as an alternative to staves, it must not be made with materials that during disposal are classifiable as hazardous waste; in any case, all protections that are alternatives to staves must be explicitly approved by ENEL during certification or during the tender process. The free ends of the cable must be properly protected against the penetration of water and moisture during transport, storage (which may also be outdoors) and lying. The finished and inspected cable drums at the Supplier's plant cannot be parked without staves or equivalent protections in zones exposed to bad weather (sun, rain, etc.) and to accidental impacts unless for the time necessary for their staving or similar protection. Unless otherwise provided in the purchase order letter, the protection (staving or other) of drums must be executed 100%. The spacing between the external layer of the cable and the staving must be sufficient for preventing damage to the cable and in any case never less than 50 mm; to comply with said prescription, sizes of length reduced up to the minimum allowed can be preferred, if necessary.



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LOCAL SECTION F - ENDESA DISTRIBUCIÓN ELÉCTRICA

ITEM	TITLE	DESCRIPTION
8	CONDITIONS OF SUPPLY	b) Marking and tara. On the outer surface of at least one of the covers of the drum transport, the following information must be indicated in clearly legible and indelible characters, plus ordering information, where applicable: Name and registered address of the manufacturer. Cable Type. The effective length of the cable. Order Number. Number of drum. Year of manufacture (last two digits). Number of production order. Direction of rotation of the drum (arrow). Direction of unwinding (if the drum wrapped). Gross weight, net and tare of the drum. c) Transport. In order to facilitate unloading, drums should be arranged in the vehicle with a distance between the covers for inputting the charging and discharging means, so that either can be discharged with handling means with forks. d) Photographic documentation A side view photo and a front view photo showing the empty drum, the drum with wound cable without external cover, the drum complete with external cover (for a total of at least 6 photos) and the detailed view of the identification plate where the drum and supply data are provided (at an enlargement level such as to allow the information photographed to be read).



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LOCAL SECTION G – ENEL DISTRIBUIÇÃO (BRASIL)

ITEM	TITLE	DESCRIPTION
3.3	Replaced local standards	 E-BT-002 PM-R 1796 R-05 PM-R 208.01.2 PM-R 208.10.0 NTC-27 - Review 2
		The outer sheath should be printed by printer with an inscription high aligned characters or contiguous. The distance between the end of a mark and the beginning of the next one will be less than or equal to 550 mm and shall contain, in the order listed.
5.6.2	Markings	 the following inscriptions: The property stands The acronym of ENEL Voltage between Uo and U (kV) Cross-section. The name or trademark of the manufacturer The identification letter of the manufacturing The year and month of manufacture
		 The metric indicated only in phase 1; also supports sealed ink. Alternatively to the aforementioned method, it could be stamped at a distance less than 1 meter. Identification of the phase, repeated at least 100 mm in the interval between two successive of entries. Printing example core phase 1: ENEL DISTRIBUIÇÃO CEARÁ ARE4E4X 0,6/1kV 150 XXXXXX 2007 12 0000 FASE 1 FASE 1)



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LOW VOLTAGE AERIAL BUNDLED CABLES	Rev. 01

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ITEM	TITLE	DESCRIPTION									
8	CONDITIONS OF SUPPLY	Packaging and Labelling Cables shall be delivered on spools made of wood or metal, such spool will not be returned. Characteristics are indicated in Figure A, dimensions are depicted in Table A. The total length of the supplied cable shall not be less than that requested in the purchase order and shall not be longer by any more than 5%. The maximum gross weight of the packaged spool must not exceed 3500 kg. The ends of the cables on each spool must be protected with caps or hoods that prevent the entry of moisture. These ends internally secured to the spools, must be mechanically protected against possible damages resulting from handling and transportation of each spool, leaving both ends accessible through the use of an internal helix or reel on each spool. When distance between manufacturing facilities and distribution company storage center is less than 200 km and is necessary only one mean of transportation, It is mandatory to use internal helix for cables cross-section greater of equal to 120 mm². However, moisture protection on both visible ends of the cables, mechanical protection, and careful handling shall be applied. Some Purchase orders could request 2,000 m of maximum length per spool and/or pre-joined cables. Spools made of wood shall be treated according to the international requirements for the control of plant disease, avoiding the compounds "Pentachlorophenol" and "Creosote". The treatment must include, at least: highly toxic to xylophagous organisms, high penetration and holding power, chemical stability, non-corrosive substances to metals that could affect the physical characteristics of wood.									



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LOW VOLTAGE AERIAL BUNDLED CABLES

LOCAL SECTION G – ENEL DISTRIBUIÇÃO (BRASIL)

ITEM	TITLE	DESCRIPTION												
		C C B A A Stranding machine												
		Dimensions			Figure A									
		DIFFERENCES	A ⁽¹⁾	В	C ⁽¹⁾	$\mathbf{D}^{(2)}$	E							
			mm	mm	mm	mm	mm							
			2000	(3)	1120	80	(4)							
		Table A												
8	CONDITIONS OF SUPPLY	spools of or strap. Indication A stainly applied Portugue 1) Mar 2) Coulon 3) ENE 4) Pure 5) Rate 6) Insu 7) Cate 8) Spool 9) Net 10) Corr	alue. the minimum leading must contain protector some edus. on with an aless steel prin both flatese): nufacturer runtry of origination mate edus voltage ulation mate ole cross-secol number and gross	g to spool type in: ction built we guivalent for arrow of the blate for ide anges and mame gin EL CEAR/ er N° Uo/U (Um erial ection [mm of the corr weight [kg type (unipo	with wooder or metal spore rolling direction shall have $\hat{A}/\text{ENEL GC}$	n flanges pools, bein rection. purposes the follo	fixed on g secured so Such place ording to	the wooden d with tapes late shall be ormation (in purchase)						



COMMON LIST

Rev.01 del 05/04	Rev.01 del 05/04/2018																					
GS Type Code	Country	Country Code	Formation [mm²]	Cable Type	Conductor material	Minimum number of wires in the conductor	Minimum Conductor diameter [mm]	Maximum Conductor diameter [mm]	Insulation material	Insulation nominal thickness [mm]	Insulation minimum thickness [mm]	Insulation color	Sheath Material	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]	Sheath color	Messenger material	Minimum number of wires in the messenger	Minimum messenger diameter [mm]	Maximum messenger diameter [mm]	Messenger nominal insulation thickness [mm]	Messenger minimum insulation thickness [mm]
GSCC009/001	ED-Argentina	0101- 0472	2x16	ı	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/001	ED-Chile	330189	2x16	1	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	ı	-	-	-	-	-	-
GSCC009/001	ED-Peru	T330102	2x16	ı	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/001	EE-Spain	330042	2x16	ı	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/002	ED-Argentina	0101- 0471	4x16	ı	Aluminum	6	4,6	5,2	XLPE	1,2	0,98	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/004	EE-Spain	330043	4x25	ı	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/004	RJ-CE-GO-Brazil	T330080	4x25	1	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	-	-	-	-	-	-
GSCC009/005	CO-Colombia	T330117	1x35+54,6	II	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/006	CO-Colombia	T330114	2x25+54,6	II	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/007	CO-Colombia	T330115	2x50+54,6	II	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/008	CO-Colombia	T330116	3x25+54,6	П	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/008	ED-Argentina	0101- 0248	3x25+54,6	II	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/008	ED-Chile	330190	3x25+54,6	П	Aluminum	6	5,6	6,5	XLPE	1,4	1,16	Black	-	-	-	ı	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	CO-Colombia	T330019	3x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	ı	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	ED-Chile	330191	3x35+54,6	=	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	ı	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	ED-Peru	T330099	3x35+54,6	П	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/009	RJ-CE-GO-Brazil	T330078	3x35+54,6	Ш	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	ED-Argentina	0101- 0249	3x50+54,6	Ш	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	ED-Chile	330192	3x50+54,6	Ш	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	EE-Spain	330044	3x50+54,6	Ш	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/010	RJ-CE-GO-Brazil	T330079	3x50+54,6	П	Aluminum	6	7,7	8,6	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/011	CO-Colombia	T330118	3x70+54,6	П	Aluminum	12	9,3	10,2	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/011	ED-Chile	330193	3x70+54,6	II	Aluminum	12	9,3	10,2	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34



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LOW VOLTAGE AERIAL BUNDLED CABLES

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GS Type Code	Country	Country Code	Formation [mm2]	Cable Type	Conductor material	Minimum number of wires in the conductor	Minimum Conductor diameter [mm]	Maximum Conductor diameter [mm]	Insulation material	Insulation nominal thickness [mm]	Insulation minimum thickness [mm]	Insulation color	Sheath Material	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]	Sheath color	Messenger material	Minimum number of wires in the messenger	Minimum messenger diameter [mm]	Maximum messenger diameter [mm]	Messenger nominal insulation thickness [mm]	Messenger minimum insulation thickness [mm]
GSCC009/012	CO-Colombia	T330001	3x95+54,6	Ш	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	ED-Argentina	0101- 0247	3x95+54,6	II	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	ED-Chile	310168	3x95+54,6	II	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	ED-Peru	T330098	3x95+54,6	II	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	EE-Spain	330045	3x95+54,6	II	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/012	RJ-CE-GO-Brazil	T330021	3x95+54,6	=	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/013	RJ-CE-GO-Brazil	T330068	3x150+80	Ш	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/013	CO-Colombia	T330119	3x150+80	II	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/013	ED-Argentina	0101- 0251	3x150+80	=	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/013	EE-Spain	330046	3x150+80	II	Aluminum	15	13,9	15	XLPE	1,8	1,52	Black	-	-	-	-	AL2	19	11,2	12	1,8	1,52
GSCC009/014	ED-Italy	339061	2x16	III	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	=	=	-	=	-
GSCC009/014	Romania	339061	2x16	III	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	-	=	-	=	-
GSCC009/015	ED-Italy	339063	4x16	III	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	=	ı		=	-
GSCC009/015	Romania	339063	4x16	III	Aluminum	7	4,6	5,2	XLPE	1,3	1,07	Black	XLPE	0,2	0,10	GREY	-	-	=	-	=	-
GSCC009/016	ED-Italy	339012	3x35+54,6	IV	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/016	Romania	339012	3x35+54,6	IV	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/017	ED-Italy	339013	3x70+54,6	IV	Aluminum	12	9,3	10,2	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/017	Romania	339013	3x70+54,6	IV	Aluminum	12	9,3	10,2	XLPE	1,6	1,34	Black	XLPE	0,2	0,10	GREY	AL2	7	9,2	9,8	1,6	1,34
GSCC009/018	ED-Peru	T330103	3x35+2x16+54,6	II	Aluminum	6	6,6	7,5	XLPE	1,6	1,34	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34
GSCC009/019	ED-Peru	T330100	3x95+2x16+54,6	II	Aluminum	15	11	12	XLPE	1,8	1,52	Black	-	-	-	-	AL2	7	9,2	9,8	1,6	1,34



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LOW VOLTAGE AERIAL BUNDLED CABLES

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GS Type Code	Country	Country Code	Manufacturing features	Use	TAM DESCRIPTION
GSCC009/001	ED-Argentina	0101-0472	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I
GSCC009/001	ED-Chile	330189	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I
GSCC009/001	ED-Peru	T330102	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I
GSCC009/001	EE-Spain	330042	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type I
GSCC009/002	ED-Argentina	0101-0471	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x16 Type I
GSCC009/004	EE-Spain	330043	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x25 Type I
GSCC009/004	RJ-CE-GO-Brazil	T330080	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x25 Type I
GSCC009/005	CO-Colombia	T330117	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 1x35+54,6 Type II
GSCC009/006	CO-Colombia	T330114	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 2x25+54,6 Type II
GSCC009/007	CO-Colombia	T330115	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 2x50+54,6 Type II
GSCC009/008	CO-Colombia	T330116	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x25+54,6 Type II
GSCC009/008	ED-Argentina	0101-0248	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x25+54,6 Type II
GSCC009/008	ED-Chile	330190	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x25+54,6 Type II
GSCC009/009	CO-Colombia	T330019	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x35+54,6 Type II
GSCC009/009	ED-Chile	330191	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x35+54,6 Type II
GSCC009/009	ED-Peru	T330099	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x35+54,6 Type II
GSCC009/009	RJ-CE-GO-Brazil	T330078	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x35+54,6 Type II
GSCC009/010	ED-Argentina	0101-0249	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x50+54,6 Type II
GSCC009/010	ED-Chile	330192	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x50+54,6 Type II
GSCC009/010	EE-Spain	330044	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x50+54,6 Type II
GSCC009/010	RJ-CE-GO-Brazil	T330079	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x50+54,6 Type II
GSCC009/011	CO-Colombia	T330118	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x70+54,6 Type II
GSCC009/011	ED-Chile	330193	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x70+54,6 Type II
GSCC009/012	CO-Colombia	T330001	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x95+54,6 Type II
GSCC009/012	ED-Argentina	0101-0247	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x95+54,6 Type II
GSCC009/012	ED-Chile	310168	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x95+54,6 Type II
GSCC009/012	ED-Peru	T330098	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x95+54,6 Type II
GSCC009/012	EE-Spain	330045	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x95+54,6 Type II
GSCC009/012	RJ-CE-GO-Brazil	T330021	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x95+54,6 Type II
GSCC009/013	RJ-CE-GO-Brazil	T330068	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x150+80 Type II

GS Type Code	Country	Country Code	Manufacturing features	Use	TAM DESCRIPTION
GSCC009/013	CO-Colombia	T330119	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x150+80 Type II
GSCC009/013	ED-Argentina	0101-0251	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x150+80 Type II
GSCC009/013	EE-Spain	330046	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x150+80 Type II
GSCC009/014	ED-Italy	339061	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type III
GSCC009/014	Romania	339061	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 2x16 Type III
GSCC009/015	ED-Italy	339063	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x16 Type III
GSCC009/015	Romania	339063	Self-supporting	Distribution	LV AERIAL CABLES Self-supporting AI 4x16 Type III
GSCC009/016	ED-Italy	339012	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x35+54,6 Type IV
GSCC009/016	Romania	339012	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x35+54,6 Type IV
GSCC009/017	ED-Italy	339013	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x70+54,6 Type IV
GSCC009/017	Romania	339013	Neutral supported	Distribution	LV AERIAL CABLES Neutral supported Al 3x70+54,6 Type IV
GSCC009/018	ED-Peru	T330103	Neutral supported	Distribution & Public Illumination n=0,1,2	LV AERIAL CABLES Neutral supported Al 3x35+2x16+54,6 Type II
GSCC009/019	ED-Peru	T330100	Neutral supported	Distribution & Public Illumination n=0,1,2	LV AERIAL CABLES Neutral supported Al 3x95+2x16+54,6 Type II