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Service Function: -



Staff Function: -Service Function: -Business Line: Infrastructure & Networks

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THE HEAD OF NETWORK COMPONENTS Fabrizio Gasbarri



# 1. DOCUMENT AIMS AND APPLICATION AREA

The aim of this document is to provide technical requirements for the supply of underground low voltage cables to be used in the distribution networks.

These Global Standard applies to the Distribution Companies of Enel Group listed below:

Country	Distribution Company
Argentina	Edesur
	Enel Distribuição Rio (RJ)
Brazil	Enel Distribuição Ceará (CE)
	Enel Distribuição Goiás (GO)
	Enel Distribuição São Paulo (SP)
Chile	Enel Distribución Chile
Colombia	Codensa
Iberia	E-distribución
Italy	E-distribuzione
Perú	Enel Distribución Perú
	E-distributie Banat
Romania	E-distributie Dobrogea
	E-distributie Muntenia

### **Distribution Companies**

This standard specifies the construction, dimensions and test requirements that must be accomplished by underground low voltage distribution cables with rated voltage Uo/U(Umax)= 0.6/1 (1.2) kV used in distribution systems by the utilities mentioned above.

This standard replaces all the local standards used up to now by all the Distribution Companies, as long as local regulation allows it.

### 1.1 RELATED DOCUMENTS TO BE IMPLEMENTED AT COUNTRY LEVEL

This document applies to both Enel Global Infrastructure and Networks Srl Company and to Infrastructure and Networks Business Line perimeter, when each Company does not have to issue further documents.



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

# 2. DOCUMENT VERSION MANAGEMENT

Version	Date	Main changes description
00	30/01/2014	First emission.
01	30/11/2014	Second emission
02	19/02/2015	Third emission
03	03/12/2017	Updates common list
04	15/01/2018	Forth emission Cable Type Optimization Addition of CPR requirements Addition of technical check-list Optimization of common list
05	11/2018	Country codes included in the Common list
06	09/2022	Type code standardizationCountry codes included in the Common list

# 3. UNITS IN CHARGE OF THE DOCUMENT

Responsible for drawing up the document:

Global Infrastructure and Networks: Engineering and Construction / Components and Devices Design
 unit / Network Components unit

Responsible for authorizing the document:

- Global Infrastructure and Networks: Head of Network Components unit
- Global Infrastructure and Networks: Head of Quality unit.

# 4. **REFERENCES**

- Enel Group Code of Ethics;
- The Enel Group Zero Corruption Tolerance (ZCT) Plan;
- Organizational and management model as per Italian Legislative Decree no. 231/2001 or equivalent documents adopted in the Countries;
- Enel Human Rights Policy;
- Stop Work Policy;
- Enel Global Compliance Program (EGCP);
- Integrated Policy of Quality, Health and Safety, Environment and anti-Bribery;
- ISO 9001:2015 Quality Management System Requirements;
- ISO 14001:2015 Environmental Management System Requirements and user guide;



• ISO 45001:2018 - Occupational Health and Safety Management System - Requirements and user guide;

• ISO 50001:2018 - Energy management systems - Requirements with guidance for use;

Business Line: Infrastructure & Networks

- ISO 37001:2016 Anti-bribery Management System Requirements with guidance for use.
- MAT-O&M-NCS-2021-0033-EGIN version 3 "Global Infrastructure and Networks GSCG002 Technical Conformity Assessment".
- CNS-O&M-S&L-2021-0032-EGIN "Global Infrastructure and Networks Barcode specification.

### **GLOBAL STANDARDS**

#### <u>LAWS</u>

#### Brazil

NR-10 - Segurança em Instalações e Serviços em Eletricidade

#### Chile

• NSEG 5 En.71 Reglamento de Instalaciones Eléctricas de Corrientes Fuertes.

#### Colombia

- RETIE, Reglamento Técnico de Instalaciones Eléctricas.
- Código Eléctrico Colombiano, NTC 2050

#### Peru

- Código Nacional de Electricidad Suministro 2011.
- Norma Técnica de Calidad de los servicios eléctricos (NTCSE)

#### Romania

NTE007/08/00 Normativ pentru proiectare și executarea rețelelor de cabluri electrice

#### Spain

- *R.D.* 614/2001, de 8 de junio, sobre disposiciones mínimas para la protección de la salud y seguridad de los trabajadores frente al riesgo eléctrico.
- REAL DECRETO 842/2002, de 2 de agosto, por el que se aprueba el Reglamento Electrotécnico para Baja Tensión e Instrucciones Técnicas Complementarias (R.E.B.T.)



• R.D. 337/2014, de 9 de mayo, por el que se aprueban el Reglamento sobre condiciones técnicas y garantías de seguridad en instalaciones eléctricas de alta tensión y sus Instrucciones Técnicas Complementarias ITC-RAT 01 a 23.

Business Line: Infrastructure & Networks

 Reglamento (UE) nº 305/2011 del Parlamento Europeo y del Consejo, de 9 de marzo de 2011, por el que se establecen condiciones armonizadas para la comercialización de productos de construcción y se deroga la Directiva 89/106/CEE del Consejo.

#### **EUROPEAN & INTERNATIONAL STANDARDS**

- EN13501-6 "Fire classification of construction products and building elements Part 6: Classification using data from reaction to fire tests on electric cables".
- EN 50575 "Power, control and communication cables Cables for general applications in construction works subject to reaction to fire requirements"
- HD 603 "Distribution cables of rated voltage 0,6/1 kV"
- HD 605 "Electric cables Additional test methods"
- IEC 60228: "Conductors of insulated cables"
- IEC 60410: Sampling plans and procedures for inspection by attributes.
- IEC 60502-1:" Power cables with extruded insulation and their accessories for rated voltages from 1 kV up to 30 kV Part 1: cables for rated voltages of 1 kV and 3 kV"
- IEC 60332-1-2 "Tests on electric and optical fibre cables under fire conditions Part 1-2: Test for vertical flame propagation for a single insulated wire or cable Procedure for 1 kW pre-mixed flame"
- IEC 60754-1 "Test on gases evolved during combustion of materials from cables Part 1: Determination of the halogen acid gas content"
- IEC 60754-2 "Test on gases evolved during combustion of materials from cables Part 2: Determination of acidity (by pH measurement) and conductivity"
- IEC 60811-100 "Electric and optical fibre cables Test methods for non-metallic materials-Part 100: General"
- IEC 60811-201 "Electric and optical fibre cables Test methods for non-metallic materials-Part 201: General tests Measurement of insulation thickness"
- IEC 60811-202 "Electric and optical fibre cables Test methods for non-metallic materials-Part 202: General tests - Measurement of thickness of non-metallic sheath"
- IEC 60811-203 "Electric and optical fibre cables Test methods for non-metallic materials-Part 203: General tests - Measurement of overall dimensions"
- IEC 60811-401 "Electric and optical fibre cables Test methods for non-metallic materials-Part 401: Miscellaneous tests - Thermal ageing methods - Ageing in an air oven"



• IEC 60811-402 "Electric and optical fibre cables - Test methods for non-metallic materials-Part 402: Miscellaneous tests - Water absorption tests"

- IEC 60811-403 "Electric and optical fibre cables Test methods for non-metallic materials-Part 403: Miscellaneous tests - Ozone resistance tests on cross-linked compounds"
- IEC 60811-409 "Electric and optical fibre cables Test methods for non-metallic materials Part 409: Miscellaneous tests - Loss of mass test for thermoplastic insulations and sheaths
- IEC 60811-501 "Electric and optical fibre cables Test methods for non-metallic materials-Part 501: Mechanical tests - Tests for determining the mechanical properties of insulating and sheathing compounds"
- IEC 60811-502 "Electric and optical fibre cables Test methods for non-metallic materials Part 502: Mechanical tests - Shrinkage test for insulations"
- IEC 60811-503 "Electric and optical fibre cables Test methods for non-metallic materials Part 503: Mechanical tests - Shrinkage test for sheaths"
- IEC 60811-504 "Electric and optical fibre cables Test methods for non-metallic materials-Part 504: Mechanical tests - Bending tests at low temperature for insulation and sheaths"
- IEC 60811-505 "Electric and optical fibre cables Test methods for non-metallic materials-Part 505: Mechanical tests - Elongation at low temperature for insulations and sheaths"
- IEC 60811-506 "Electric and optical fibre cables Test methods for non-metallic materials-Part 506: Mechanical tests - Impact test at low temperature for insulations and sheaths"
- IEC 60811-507 "Electric and optical fibre cables Test methods for non-metallic materials-Part 507: Mechanical tests - Hot set test for cross-linked materials"
- IEC 60811-508 "Electric and optical fibre cables Test methods for non-metallic materials Part 508: Mechanical tests Pressure test at high temperature for insulation and sheaths"
- IEC 60811-605 "Electric and optical fibre cables Test methods for non-metallic materials-Part 605: Physical tests - Measurement of carbon black and/or mineral filler in polyethylene compounds"
- IEC 61034-2 "Measurement of smoke density of cables burning under defined conditions Part 2: Test procedure and requirements"
- IEC 62230 "Electric cables Spark-test method"
- ISO 2859-0 "Sampling procedures for inspection by attributes -- Part 0: Introduction to the ISO 2859 attribute sampling system"
- ISO 2859-1 "Sampling procedures for inspection by attributes -- Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection"
- Reglamentación AEA 95101 Versión 2015 Líneas Subterráneas Exteriores de Energía y Telecomunicaciones



## LOCAL STANDARDS

See local section

#### REPLACED LOCAL STANDARDS

See local section

# 5. ORGANIZATIONAL PROCESS POSITION IN THE PROCESS TAXONOMY

Business Line: Infrastructure & Networks

Value Chain/Process Area: Networks Management Macro Process: Materials management Process: Network Components Standardization

# 6. DEFINITIONS AND ACRONYMS

Acronym and Key words	Description
Acceptable Quality Level (AQL)	The maximum percentage of malfunctions that can be detected during a sample inspection and can still be considered satisfactory
Low Voltage (LV)	Any set of nominal voltage levels in the range 0,5 to 1 kV AC or 120 to 1500 V DC
Technical Conformity Assessment (TCA)	A "conformity assessment" with respect to "specified requirements" <sup>1</sup> consists in functional, dimensional, constructional and test characteristics required for a product (or a series of products) and quoted in technical specifications and quality requirements issued by Enel Group distribution companies. This also includes the verification of conformity with respect to local applicable regulation and laws and possession of relevant requested certifications

#### Table 1



# 7. DESCRIPTION

# 7.1 LIST OF COMPONENTS

# 7.1.1.STANDARD CABLE

GS Type Code	Distribution Company	Country Code	Cross- section		Conductor material	Minimum Number of Wires of Conductor	diameter	Maximum conductor diameter [mm]	Insulation material		thaiknaaa	Outer sheath material	Sheath nominal thickness [mm]	Sheath minimun thickness [mm]	Sheath Colour	Constructive Characteristics	Neutral
GSC002/001	PE	340172	10	I	ALUMINUM	6	3,6	4,2	XLPE/HPTE	0,7	0,53	PO	1,3	1,01	Black	Unipolar	-
GSC002/002	BR	330982	16	I	ALUMINUM	6	4,6	5,2	XLPE/HPTE	0,7	0,53	PO	1,3	1,01	Black	Unipolar	-
GSC002/002	CL	330279	16	I	ALUMINUM	6	4,6	5,2	XLPE/HPTE	0,7	0,53	PO	1,3	1,01	Black	Unipolar	-
GSC002/002	PE	330038	16	I	ALUMINUM	6	4,6	5,2	XLPE/HPTE	0,7	0,53	PO	1,3	1,01	Black	Unipolar	-
GSC002/002	BR SP	325016	16	1	ALUMINUM	6	4,6	5,2	XLPE/HPTE	0,7	0,53	PO	1,3	1,01	Black	Unipolar	-
GSC002/002	AR	0101- 0520	16	1	ALUMINUM	6	4,6	5,2	XLPE/HPTE	0,7	0,53	РО	1,3	1,01	Black	Unipolar	-
GSC002/003	PE	340173	25	1	ALUMINUM	6	5,6	6,5	XLPE/HPTE	0,9	0,71	РО	1,3	1,01	Black	Unipolar	-
GSC002/003	IT	330301	25	1	ALUMINUM	6	5,6	6,5	XLPE/HPTE	0,9	0	PO	1,3	1,01	Black	Unipolar	-
GSC002/003	RO	330301	25	1	ALUMINUM	6	5,6	6,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	-
GSC002/003	СО	330663	25	1	AA-8000	6	5,6	6,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	-
GSC002/003	CL	330280	25	1	ALUMINUM	6	5,6	6,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	-
GSC002/003	BR	330988	25		ALUMINUM	6	5,6	6,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	_
GSC002/004	PE	340174	35	I	ALUMINUM	6	6,6	7,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	-



Application Areas Perimeter: *Global* Staff Function: -

Service Function: -Business Line: Infrastructure & Networks

	Distribution Company	Country Code	Cross- section	Type of cable	Conductor material	Minimum Number of Wires of Conductor	conductor diameter	Maximum conductor diameter [mm]	Insulation material		Minimum insulation thcikness [mm]	Outer sheath material	Sheath nominal thickness [mm]		Sheath Colour	Constructive Characteristics	Neutral
GSC002/004	BR	330148	35	I	ALUMINUM	6	6,6	7,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	-
GSC002/004	BR SP	325015	35	1	ALUMINUM	6	6,6	7,5	XLPE/HPTE	0,9	0,71	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	ES	330006	50	I	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	IT	330302	50	1	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	RO	330302	50	I	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	BR	330989	50	1	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	CO	330088	50	1	AA-8000	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	CL	330093	50	1	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	PE	330037	50	1	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/005	AR	0101- 0522	50	1	ALUMINUM	6	7,7	8,6	XLPE/HPTE	1	0,8	PO	1,3	1,01	Black	Unipolar	-
GSC002/006	ES	330007	95	1	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	-
GSC002/006	IT	330303	95	1	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	-
GSC002/006	RO	330303	95	I	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	-



Application Areas Perimeter: *Global* Staff Function: -

Service Function: -Business Line: Infrastructure & Networks

GS Type Code	Distribution Company	Country Code	Cross- section	Type of cable	Conductor material	Number of Wires of	conductor diameter	Maximum conductor diameter [mm]	Insulation material	Nominal insulation thcikness [mm]	Minimum insulation thcikness [mm]	Outer sheath material		Sheath minimun thickness [mm]	Sheath Colour	Constructive Characteristics	Neutral
GSC002/006	BR	330089	95	I	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	_
GSC002/006	BR SP	325014	95	1	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	_
GSC002/006	со	330074	95	I	AA-8000	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	_
GSC002/006	CL	330094	95		ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Unipolar	-
GSC002/006	PE	330036	95	I	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	РО	1,4	1,09	Black	Unipolar	_
GSC002/007	ES	330008	150	I	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	_
GSC002/007	PE	340176	150	I	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	_
GSC002/007	IT	330304	150	I	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	_
GSC002/007	RO	330304	150	1	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	_
GSC002/007	CO	330662	150		AA-8000	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	_
GSC002/007	CL	330282	150	1	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	-
GSC002/007	BR	330987	150		ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	-
GSC002/008	ES	330009	240		ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Unipolar	-



Application Areas Perimeter: *Global* Staff Function: -

Service Function: -Business Line: Infrastructure & Networks

GS Type Code	Distribution Company	Country Code	Cross- section	Type of cable	material	Minimum Number of Wires of Conductor	conductor diameter		Insulation material	insulation	Minimum insulation thcikness [mm]	Outer sheath material		Sheath minimun thickness [mm]		Constructive Characteristics	Neutral
GSC002/008	PE	340177	240	I	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	-
GSC002/008	IT	330305	240	I	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Unipolar	-
GSC002/008	RO	330305	240	I	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	-
GSC002/008	BR	330983	240	I	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	-
GSC002/008	СО	330664	240	I	AA-8000	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Unipolar	-
GSC002/008	CL	330283	240	I	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Unipolar	-
GSC002/008	BR	323864	240	1	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Unipolar	-
GSC002/009	RO	330655	95	II	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	РО	1,4	1,09	Black	Quadripolar	Same as GSC002/005
GSC002/009	AR	0101-0487	95	11	ALUMINUM	15	11	12	XLPE/HPTE	1,1	0,89	PO	1,4	1,09	Black	Quadripolar	Same as GSC002/005
GSC002/010	IT	330656	150	II	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	РО	1,4	1,09	Black	Quadripolar	Same as GSC002/006
GSC002/010	RO	330656	150	11	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	РО	1,4	1,09	Black	Quadripolar	Same as GSC002/006
GSC002/010	AR	0101-0502	150	11	ALUMINUM	15	13,7	15	XLPE/HPTE	1,4	1,16	РО	1,4	1,09	Black	Quadripolar	Same as GSC002/006
GSC002/011	ІТ	330657	240	II	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Quadripolar	Same as GSC002/007



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

	Distribution Company	Country Code	Cross- section	Type of cable	Conductor material	Number of	diameter	Maximum conductor diameter [mm]	Insulation material	Nominal insulation thcikness [mm]		Outer sheath material				Constructive Characteristics	Neutral
GSC002/011	RO	330657	240	11	ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Quadripolar	Same as GSC002/007
GSC002/011	AR	0101- 0488	240		ALUMINUM	30	17,6	19,2	XLPE/HPTE	1,7	1,43	PO	1,5	1,175	Black	Quadripolar	Same as GSC002/007
GSC002/012	CL	350083	400	I	ALUMINUM	53	22,3	24,6	XLPE/HPTE	2	1,7	РО	1,9	1,5	Black	Unipolar	
GSC002/012	PE	340171	400	1	ALUMINUM	53	22,3	24,6	XLPE/HPTE	2	1,7	PO	1,9	1,5	Black	Unipolar	
GSC002/012	BR	331062	400	1	ALUMINUM	53	22,3	24,6	XLPE/HPTE	2	1,7	РО	1,9	1,5	Black	Unipolar	-
GSC002/013	IT	330007	150	ш	COPPER	18	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	
GSC002/013	AR	0101- 0371	150		COPPER	18	13,7	15	XLPE/HPTE	1,4	1,16	РО	1,4	1,09	Black	Unipolar	
GSC002/013	RO	330007	150		COPPER	18	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	
GSC002/013	BR	330248	150	- 111	COPPER	18	13,7	15	XLPE/HPTE	1,4	1,16	РО	1,4	1,09	Black	Unipolar	-
GSC002/013	CL	330258	150	ш	COPPER	18	13,7	15	XLPE/HPTE	1,4	1,16	РО	1,4	1,09	Black	Unipolar	
GSC002/013	PE	330091	150	ш	COPPER	18	13,7	15	XLPE/HPTE	1,4	1,16	PO	1,4	1,09	Black	Unipolar	
GSC002/014	IT	330008	240		COPPER	34	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	
GSC002/014	RO	330008	240	- 111	COPPER	34	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

GS Type Code	Distribution Company	Country Code	Cross- section	Type of cable	Conductor material	Minimum Number of Wires of Conductor	conductor diameter	Maximum conductor diameter [mm]	Insulation material	insulation	Minimum insulation thcikness [mm]				Sheath Colour	Constructive Characteristics	Neutral
GSC002/014	CL	330255	240	111	COPPER	34	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	
GSC002/014	PE	330590	240	ш	COPPER	34	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	
GSC002/014	BR	323477	240		COPPER	34	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	-
GSC002/014	BR	323477	240		COPPER	34	17,6	19,2	XLPE/HPTE	1,7	1,43	РО	1,5	1,175	Black	Unipolar	-
GSC002/015	BR	330245	400	- 111	COPPER	53	22,3	24,6	XLPE/HPTE	2	1,7	РО	1,9	1,5	Black	Unipolar	-
GSC002/015	BR SP	323478	400	- 111	COPPER	53	22,3	24,6	XLPE/HPTE	2	1,7	РО	1,9	1,5	Black	Unipolar	
GSC002/016	BR	330247	630		COPPER	53	28,7	32,5	XLPE/HPTE	2,4	2,06	PO	2,2	1,77	Black	Unipolar	-
GSC002/016	BR SP	323479	630	Ш	COPPER	53	28,7	32,5	XLPE/HPTE	2,4	2,06	РО	2,2	1,77	Black	Unipolar	-



# 7.2 SERVICE CONDITIONS

### 7.2.1. General service conditions

See local section

#### 7.2.2. Specific service conditions

Colombia (Enel Distribución Colombia): the reference altitude is 2.700 m

Business Line: Infrastructure & Networks

# 7.3 TECHNICAL CHARACTERISTICS

### 7.3.1. Type of cables

The typical layout of cable is shown in Figure 1, in Figure 2 and Figure 3.

The different parts of the cables are depicted in section 7.4.

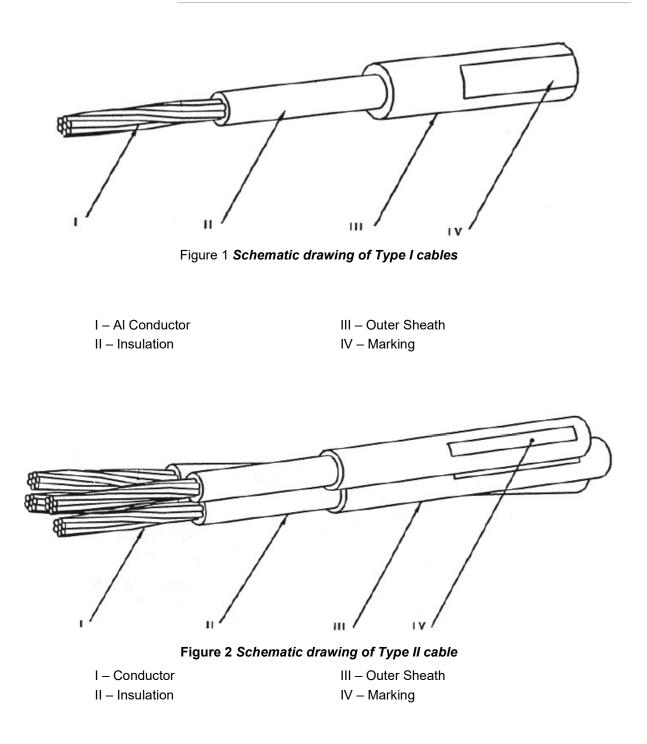
In Table 1 Types of cables specified in this document are briefly depicted.

TYPE	DESCRIPTION					
I	Unipolar cable with aluminum conductor, cross-linked polyethylene or high performance polypropylene thermoplastic elastomer insulation (XLPE/HPTE) and polyolefin (PO) outer sheath. Class E <sub>ca</sub> according to EN 50575*					
11	Helically bundled tetra polar cable with aluminum conductor, cross-linked polyethylene or high performance polypropylene thermoplastic elastomer insulation (XLPE/HPTE) and polyolefin (PO) puter sheath. Class E <sub>ca</sub> according to EN 50575*					
111	Unipolar cable with copper conductor, cross-linked polyethyleneor high performance polypropylene thermoplastic elastomer insulation (XLPE/HPTE) and polyolefin (PO) outer sheath. Class Eca according to EN 50575*					
*Only Eu	ropean cables					

Table 2



#### Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks*





#### Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks*

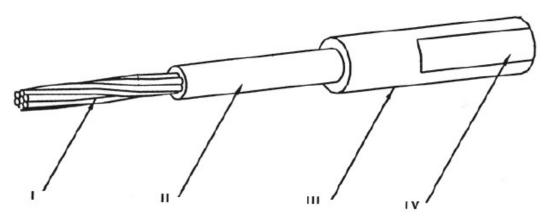


Figure 3 Schematic drawing of Type III cable

I – Cu Conductor II – Insulation III – Outer Sheath IV – Marking

# Note: Figures are for illustrative purposes only.

For each of these cable types, is defined as a sustainable equivalent :

- Cable whose outer sheath is made of polyolefin of vegetable origin;
- Cables with a percentage of recycled material (in the conductor and/or sheathing)

# 7.4 CONSTRUCTION CHARACTERISTICS

# 7.4.1.CONDUCTOR

For Type I and Type II cables the aluminum conductors shall be stranded compacted circular class 2, complying all the features specified herein and in standard IEC 60228. The conductor material shall be AA-1350 i.e. 99,5% aluminum content.

For Codensa cables the conductor material shall be AA-8000 series.

In Table 2 aluminum conductors main features are depicted.



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

Nominal cross- section [mm <sup>2</sup> ]	Minimum number of wires	Diameter of conductors		Maximum resistance of conductor at 20°C [Ω/km]
		Minimum	Maximum	
10	6	3,6	4,2	3,08
16	6	4,6	5,2	1,91
25	6	5,6	6,5	1,2
35	6	6,6	7,5	0,868
50	6	7,7	8,6	0,641
95	15	11	12	0,32
150	15	13,7	15	0,206
240	30	17,6	19,2	0,125
400	53	22,3	24,6	0,0778

Table 3 Aluminum conductors characteristics according to IEC 60228.

For Type III cables the copper conductors shall be stranded compacted circular class 2, complying all the features specified herein and in standard IEC 60228.

Copper purity shall not be less than 99,9 %.

In Table 2 copper conductors main features are depicted.



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

Nominal cross- section [mm <sup>2</sup> ]	Minimum number of wires	Diameter of conductors [mm] Minimum Maximum		Maximum resistance of conductor at 20°C [Ω/km]
150	18	13,7	15	0,124
240	34	17,6	19,2	0,0754
400 53		22,3	24,6	0,047
630	53	28,7	32,5	0,0283

 Table 4 Copper conductors characteristics according to IEC 60228.

The conductor material (Copper or Aluminum) shall contain minimum 10% of recycled material.

The conductor contained recycled material, shall be compliant with the characteristics required in this Global Standard.



7.4.2.INSULATION

The insulation shall be applied by a suitable extrusion process and shall form a compact and homogenous body. In addition, it shall be possible to remove without creating any damage to the conductor.

Service Function: -

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The insulating material shall be cross-linked polyethylene (XLPE) or high-performance polypropylene thermoplastic elastomer (HPTE) compliant with the characteristics required herein.

The XLPE or HPTE insulation must allow maximum conductor temperatures of 90 °C in normal operation and 250 °C under short circuit condition by at least 5 seconds.

The minimum thickness of insulation measured and accepted at any point of the cable shall not be less than 90% of the nominal value minus 0,1 mm. In addition, the average of all these measures should not be less than the nominal thickness.

tmin≥0,9 tn-0,1

Where:

tmin: minimum insulation thickness in millimeters

tn : nominal thickness in millimeters

In Table 3 nominal and minimum thickness for XLPE and HPTE insulated cables are shown.:

Cross-section [mm <sup>2</sup> ]	Insulation nominal thickness [mm]	Insulation minimum thickness [mm]
10	0,7	0,53
16	0,7	0,53
25	0,9	0,71
35	0,9	0,71
50	1	0,80
95	1,1	0,89
150	1,4	1,16
240	1,7	1,43
400	2	1,7
630	2,4	2,06

#### **Table 5 Insulation thickness**

The cross-linked polyethylene insulation material shall be colorless (natural).



### 7.4.3.Outer Sheath

The outer sheath shall be resistant to moisture, abrasion and UV. In addition, it shall be free from heavy metals or volatile hydrocarbons.

The outer sheath material shall be polyolefin compliant with the characteristics required herein.

The outer sheath shall be adhered to the insulation.

The minimum thickness of the outer sheath measured and accepted at any point of the cable shall not be less than 85% of the nominal value minus 0,1 mm. In addition, the average of all these measures should not be less than the nominal thickness.

tmin≥0,85 tn-0,1

Where:

tmin: minimum thickness in millimeters

tn : nominal thickness in millimeters

In Table 4 nominal and minimum thickness of the polyolefin outer sheath of Type I and Type II cables are shown.

Cross-section [mm <sup>2</sup> ]	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]
10	1,3	1,01
16	1,3	1,01
25	1,3	1,01
35	1,3	1,01
50	1,3	1,01
95	1,4	1,09
150	1,4	1,09
240	1,5	1,18
400	1,9	1,5
630	2,2	1,77

#### Table 6 PO outer sheath thickness

Unless otherwise indicated in the local sections the outer sheath color shall be black.

ENEL could accept also outer sheath compound of vegetable origin and with recycled material (more than 30%).

Whether for the solution with PO of vegetable origin or recycled outer sheath, compound shall be compliant with the characteristics required in this Global Standard.



## 7.5 CONSTRUCTIVE ASPECT

For Type II cables the cores shall be bundled in anticlockwise sense, with a pitch equal to (80±8) times the maximum value specified for diameter D of the phase cores.

# 7.6 AMPACITY AND SHORT-CIRCUIT RATING

See local section.

# 7.7 MARKING AND DESIGNATION OF THE CABLE

#### 7.7.1. Cable designation

The cable designation shall be the following:

- Aluminum conductor: A
- Stranded compacted circular conductors: R
- Cross-linked polyethylene insulation: E4
- Polyolefin sheath: E
- Bundled assemble cores (if Type II): X
- Assigned voltage of the cable expressed in kV: Uo/U
- Nominal cross-section of the conductor

#### 7.7.2.Marking

The marking must be indelible, easily legible and carried out by engraving or in relief above the surface of the outer sheath in a continuous way.

The distance between the end of the mark and the beginning of the next identical mark does not exceed 550 mm.

For Endesa, see the local section.

The cable marking shall contain:

- Property name: ENEL
- Cable designation: see 7.7.1
- Reaction to fire class (Eca) (if applicable)
- Manufacturer name or trademark: XXXXX
- Identification of the production plant with a different letter of the alphabet: B
- Year and month of manufacturing (2022 12):



• Metric marking It is put only on the core sheath of "PHASE 1" in the multipolar cables with visible helix. The inscription can be put on a cable surface other than that of the other inscriptions and it can also be made with ink.

• Core identification (FASE X) for Type II: to be placed on the sheath of each core. It shall bet be repeated at least every 100 mm in the intervals between two subsequent series of inscriptions. The inscription shall be repeated with a step no greater than 100mm on a cable surface other than that of the inscriptions.

Core identification could be made with ink.

For E-distribución, see the local section.

For Codensa, in marking include also Maximum operating temperature (according RETIE).

Marking Example:

- Type I cables (1x95 mm2)
   ENEL ARE4E-0,6/1 kV 50 Eca XXXX B 01 2017 12 0000
- Type II cables (3x95+50N)
  Phase 1 core
  ENEL ARE4EX-0,6/1 kV 95 Eca XXXX B 01 2017 12 0000 FASE 1... FASE 1
  Phase 2 or 3 core
  ENEL ARE4EX-0,6/1 kV 95 Eca XXXX B 01 2017 12 FASE X FASE X
  Neutral core
  ENEL ARE4EX-0,6/1 kV 50 Eca XXXX B 01 2017 12

For cables containing recycled material and cables containing polyolefin of vegetable origin, this information must be included in the marking at the end (Green PO, Recycled PO, RECYCLED AI...)

### 7.8 TESTING

#### 7.8.1.Acceptance tests

Acceptance tests shall be carried out in the Supplier's facilities and are divided into two types with different sampling criteria, routine test and sample test.

### 7.8.1.1 Routine tests

Routine tests shall be performed at 100% of delivered spools The Routine tests are those indicated in par.7.8.5.1 - clause 1,2, 22.

### 7.8.1.2 Sample test

Sample tests are carried out over samples taken from a complete cable (See **Table x** in sub-clause 7.8.1.3 for sampling).



The Sample tests are those indicated in par.7.8.5.1 - clause 3, 4, 6.

#### 7.8.2. Sampling and acceptance criteria

Quantities always refer to the number of reels.

The supplier shall perform the sampling tests following a single sampling plan for normal inspection, AQL=1,5%, Level I in compliance with standard ISO 2859-1, as long as the resulting minimum number of samples (8) does not exceed 25% of the total lot size. In such case, the number of samples shall be 25% (1/4) of the total lot size rounded down to the nearest unit as shown in the following table.

Amount of Reels Number of Sar		Acceptable Level	Rejection Level
1 - 32	Amount of reels /4*	0	1
33 - 280	8	0	1
281 - 1.200	32	1	2
1.201 - 3.200	50	2	3
3.201 - 10.000	80	3	4
10.001 - 35.000	125	5	6

 Table 7 Application of single sampling plan for normal inspection, AQL=1,5%, Level I in compliance with standard ISO 2859-1

\*down to the nearest unit.

The costs of rejected materials will be charged to the bidder. The approval or rejection of each one of the samples will be according to what is required in standard ISO 2859-1 for each one of the trials. In detail, if a lot doesn't comply with what is required in the electric resistance test according to the approval requirements of the reference standard, the Inspector can carry out such test to all the units that make up the lot. If only a single spool is purchased, it must be tested according to what is indicated for a single sample.

Tests performed during the production process on semi-finished products may also be considered valid, as acceptance test, if:

- The tests are performed as required by the relevant technical specifications and technical standards;
- The sampling plans adopted by the Supplier are in compliance with the aforementioned ones;



- The performed test results are properly recorded;
- The supplier demonstrates that the components/materials features do not vary during further production phases after the test.

The reports of the acceptance tests performed by the supplier shall be prepared and retained, for a possible verification by Enel inspectors.

# 7.8.3. Repetition of acceptance tests carried out in presence of Enel's inspector or designate

The supplier shall be available to repeat the tests in the presence of Enel's inspector or designate, on a "reduced" sample of the supply lot

## 7.8.3.1. Routine tests

Routine tests must be performed on a reduced sample by applying the following reduction criteria:

The minimum between:

- 1/3 of Required Sampling (100%)
- Result of Single sampling plans for Normal Inspection, Level I, AQL 1% according UNI ISO 2859-1 Ed 5-2007 (See **Table xx** in sub-clause 7.8.2.3 for sampling)

The Routine tests are those indicated in par.7.8.5.1 - clause 1,22 (spark test is not applicable).

7.8.3.2. Sample tests

Sample tests shall be performed at 1/2 of Required Simple size already adopted for the sample test independently performed by the supplier (referring to each test).

The Sample tests are those indicated in par.7.8.5.1 - clause 3, 4, 6

### 7.8.4. Sampling and acceptance criteria

- Quantities always refer to the number of reels
- Enel inspector can choose to perform the test on spools already tested by the Supplier or on others from the lot)
- In case of repetition of routine test attended by Enel Inspector, the spark test is not applicable.



- If only a single spool is purchased, it shall be tested according to what is indicated for a single sample
- On a spool among those subjected to the electrical resistance measurement, shall be performed the verification of the total length of the cable, that shall be not shorter than that declared by the supplier by more than 0,5 m.

Amount of Reels	Number of Samples	Acceptable Level**	Rejection Level**
1 - 41	Amount of reels /3*	0	1
42 - 500	13	0	1
501 – 3200	50	1	2
3.201 – 10.000	80	2	3
10.001 - 35.000	125	3	4

# Table 8– Application of single sampling plan for normal inspection, AQL=1%, Level I in compliance with standard ISO 2859-1

\*down to the nearest unit.

\*\*The negative result of a single test will result in the rejection of the lot or, when possible, in the repetition of the test on all the units, in order to accept only the compliant ones.

### 7.8.5.Type test

Type tests shall be performed before supplying a type of cable covered by this standard in order to demonstrate satisfactory performance characteristics to meet the intended application.

When type tests have been successfully performed on one type cable covered herein with a specific crosssection and construction characteristics, the type approval shall be accepted as valid for as long as the following conditions are met:

The conductor cross-section is not larger than that of the tested cable.

The cable as similar constructions as that of the tested cable, i.e utilizes same materials, (conductor, insulation, outer sheath) and the same manufacturing process.

When the design, materials or manufacturing process are changed (which might affect the performance characteristics of the cable), the relevant type tests shall be repeated.

Cables shall undergo type tests and acceptance tests for type approval



Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

N°	Test	Requirements	Test Method	R	S	Т
1	Conductor electrical resistance	See clause 5	IEC 60502-1 sub-clause 15.2	Х	-	-
2	Spark test during manufacturing	No breakdown	IEC 62230	X	-	-
3	Conformity to the approved type	See clause 5	Constructional characteristics, markings colors, and phase identification shall be inspected by visual examination. Dimensions, thickness, pitches and diameters shall be measured according to IEC 60811 parts 201, 202 and 203.	-	x	-
4	Verification of the length declared by the supplier	On one of the cable sizes on which the conductor electrical resistances is verified, it must be checked, by measurement, that the finished cable length is not shorter than that declared by the Supplier by more than 0,5 m. In the case the verification result is negative, it must be continued on other sizes to execute a statistical control for attributes on sample as described in the ISO 2859/93 standard, adopting the simple sampling plan, ordinary inspection and acceptable quality level 2,5%, general inspection I		_	x	-
5	Insulation Mechanical properties*					
	Before ageing on sample		IEC 60811-501	-	-	x
	Minimum tensile strength	12,5 MPa				
	Minimum elongation at break	200%				
6	Insulation Hot set test *					
	Temperature	200 °C				
	Duration	15 min	IEC 60811-507		x	
	Mechanical stress	0,2 MPa				
	Maximum elongation under load	175%				
	Maximum residual elongation	15%				
7	Insulation mechanical properties*					
	After ageing on sample					
	Temperature Duration T1 <i>Minimum Tensile strength</i> Maximum variation T1/T0 <i>Minimum elongation at break</i>	135 °C 168 h ±25%	IEC 60811-501 IEC 60811-401	-	-	x
	Maximum variation T1/T0	±25%				



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N°	Test	Requirements	Test Method	R	S	Т
8	Insulation resistance at 90 °C					
	Volume resistivity [Ω·cm]	10 <sup>12</sup>	IEC 60502-1 sub-clause 17.2	-	-	X
	Insulation constant <i>Ki</i> [MΩ·km]	3,67				
9	Insulation Water absorption test* (Gravimetric method)					
	Temperature Duration Maximum variation of mass For density ≤ 1,02 g/ml	85 °C 336 h 1 mg/cm²	IEC 60811-402	-	-	x
	For density > 1,02 g/ml	5 mg/cm <sup>2</sup>				
10	Insulation Shrinkage test * Duration Temperature Maximum shrinkage	1 h 130 °C 4%	IEC 60811-502	-	-	x
11	PO Mechanical properties Before ageing on sample Minimum tensile strength	12,5 MPa 300%	IEC 60811-501	-	-	x
	Minimum elongation at break					
12	PO mechanical properties After ageing on sample					
	Temperature Duration <i>Minimum Tensile strength</i>	110±2 °C 168 h	IEC 60811-501 IEC 60811-401	-	-	x
	Maximum variation T1/T0 <i>Minimum elongation at break</i> Maximum variation T1/T0	±25% ±25%				
13	PO pressure test at high temperature					
	Duration Temperature Coefficient k Maximum depth of identation	6 h 105±2 °C 0,6/0,7 50%	IEC 60811-508	-	-	x
14	PO tear resistance test Temperature Minimum resistance	20±5 °C 9 N/mm	HD 605 Sub clause 2.2.2.2	-	-	x



#### Application Areas Perimeter: *Global* Staff Function: -Service Function: -

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Application Areas Perimeter: *Global* Staff Function: -Service Function: -

N°	Test	Requirements	Test Method	R	S	Т
	Voltage Test (Manufacturing length)					
	Test voltage	3,5 kV AC or				
22		8,5 kV DC	IEC 60502-1 sub-clause 15.3.2	x	-	-
	Test duration	5 min	10.0.2			
	Test Result	No breakdown				
	Voltage Test for 4 h (Complete cable)					
23	Test voltage	2,4 kV	IEC 60502-1 sub-clause			x
20	Test duration	4 h	17.3			
	Test Result	No breakdown				
24	Cold impact test (Complete cable)			-	-	Х
			IEC 60811-506			
	Temperature	-15±2 °C				
	Test Result	No cracks				
25	Non contamination test (Complete cable)			-	-	Х
	PO Mechanical properties					
	Temperature	110±2 °C	IEC 60811-501			
	Duration T1	168 h	IEC 60811-401			
	Minimum elongation at break					
	Maximum variation T1/T0	±25%				V
26	Shrinkage test (Complete cable)			-	-	Х
	L	200 mm				
	L Duration	5 x 5 h	IEC 60811-503			
	Temperature	80±2 °C				
	Maximum shrinkage	4%				
27	Special bending test	- 70		-	-	X
	(Complete cable)	No breakdown	HD 605 2.4.1.2			
28	Abrasion resistance test			-	-	Х
	(Complete cable)					
	Temperature	20±5 °C				
	, Mass (cross-section ≤120 mm²)	12 kg	HD 605 Sub-clause 2.4.22			
	Mass (cross-section ≥150 mm²)	18 kg				
	Speed	0,3±15% m/s				
	Number of scratches	8				
29	Reaction to fire test	E	EN 50575	-	-	Х
	(Complete cable)	E <sub>ca</sub>	IEC 60332-1-2			



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N°	Test	Requirements	Test Method	R	S	Т
30	Measurement of smoke density			-	-	Х
	(Complete cable)		IEC 61034-2			
	Minimum light transmittance	60%				
*For HPTE insulation applicability and reference values are given in standard CEI 20-86						
(As CEI 20-86 refers to MV cable, ENEL reserves the right to evaluate different tests)						
R: Routine test						
S: Sample test						
T: T	T: Type test					

# 7.9 TECHNICAL CONFORMITY ASSESSMENT

### 7.9.1 General conditions

The manufacturer shall provide personnel and equipment necessary to carry out type tests and acceptance tests described herein. Otherwise, the supplier could hire the service to a laboratory previously accepted by the customer and assume the cost. The product shall comply with the requirements of GSCG002 regarding the Technical Conformity Assessment.

The equipment should be properly calibrated by a laboratory certified or approved by the client. The manufacturer shall possess up to date calibration certificates (to turn over) at the time of inspection.

### 7.9.2 Acknowledgement of TCA for previous revision of the standard.

Products with TCA in force under the ENEL Global standard GSCC002 Rev 5 of 11/2018 and their respective addendums will be recognized as homologated material for the present technical specification.

Enel, therefore, reserves the right to check that the conditions of supply, the type codes, the country codes etc. shall comply with the requirements of this technical specification.

The type A Doc. must contain the list of material informing the material origin and the percentage of recycled material.



Staff Function: -Service Function: -Business Line: Infrastructure & Networks

# 8. LOCAL SECTION

LOCAL SECTION A - e-distribuzione (Italy) and e-distributie (Romania)

ITEM	TITLE	DESCRIPTION			
Errore		e-distribuzione (Italy), e-distributie (Romania)			
L'origi ne riferim ento non è stata trovat a.	Local Standards	<ul> <li>Standard PVR 006 Operational Note Vendor Rating Control: BARCODES Warranty and Traceability of Enel Distribution Materials.</li> <li>GUI 102/GUI 102 RO "Bobine per il trasporto di cavi elettrici, cavi ottici e conduttori per le linee elettriche di media e bassa tensione"</li> </ul>			
5.5	Ampacity and short-circuit rating				



Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

LOCAL SECTION A - e-distribuzione (Italy) and e-distributie (Romania)

ITEM	TITLE		DESCRIPTION			
			e-distribuzione (Italy), e-distributie (Romania) The maximum length and reel type for each configuration of cable are depicted in the following table:			
			Formation [n° x mm2]	Maxi mum Lengt h [m]	Coil Type (GUI 102)	
			1x10	1000	06	
		5 OF	1x25	1000	08	
			1x50	1000	08	
			1x95	500	10	
			1x150	500	12	
			1x240	500	12	
			3x95+50N	500	18	
8	CONDITIONS SUPPLY		3x150+95N	500	20	
0			3x240+150N	500	22	
			Coils with total leng as long as such reed the deliver batch (sa However, each coil whose length was re The far end of the c Due to traceability in The far end of the c Due to traceability in Such bar code shall	th less the set of the	han indicated in ute up a maximu sport document). tain at least 100 luring the accept all be protected a work a bar code all be protected a work a bar code mpliance with te	m, excluding the sample sizes



Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

LOCAL SECTION A - e-distribuzione (Italy) and e-distributie (Romania)

ITEM TITLE	DESCRIPTION		
ITEM TITLE	DESCRIPTION         Following standard EN 50575, the CE marking and labelling shall be in accordance with the general principles set out in Article 30 of regulation (EC)         No. 765/2008 and shall be affixed visibly, legibly and indelibly to the product labels affixed to the reels, coils or drums.         The CE markings shall be followed by:         • The last two digits of the year in which it was first affixed         • The name and the registered address of the manufacturer, or the identifying mark allowing identification of the name and address of the manufacturer easily and without ambiguity.         • The unique identification code of the product-type         • The reference number of the declaration of performance         • The date reference to the harmonized technical specification applied         • The identification number of the notified body         • The intended use as laid down in the applied harmonized technical specification.         CE marking example for products subject to AVCP system 3.         Image: Life body: Life body life body         • The intended use as laid down in the applied harmonized technical specification.         CE marking example for products subject to AVCP system 3.         • Image: Life body: Life body life body life body         • The of the settered address of the mature of the coll and life body         • The identification         • Image: Life body lif		



#### Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks*

ITEM	TITLE	DESCRIPTION
	CONDITIONS OF SUPPLY	In compliance with standard EN 50575 in particular annex V of the EU Construction Products Regulation n° 305/2011 (CPR) the supplier shall elaborate a Declaration of performance (DoP) and shall dispose a CE marking in function of the assessment and verification of constancy of performance (AVCP).



Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

# LOCAL SECTION B - ENDESA DISTRIBUCIÓN ELÉCTRICA (Spain)

ITEM	TITLE	DESCRIPTION		
3.3	Local standards	<ul> <li>Endesa Distribución Eléctrica (Spain)</li> <li>a) UNE-HD 603-5X: 2007/1M "Distribution cables of rated voltage 0,6/1 kV. Par 5: XLPE insulated cables - Unarmored. Section X: Cables without concentric conductor and polyolefine compound sheath (types 5X-1 and 5X-2)</li> <li>b) UNE 211435 "Guía para la elección de cables eléctricos de tensión asignada superior o igual a 0,6/1 kV para circuitos de distribución"</li> <li>c) UNE 211605 "Ensayo de envejecimiento climático de materiales de revestimiento de cables "</li> <li>d) UNE 21167 "Bobinas de madera para cables aislados de transporte y distribución. Características generales"</li> </ul>		
5.2	Insulation	The depicted material in this document can comply DIX 3 from standard HD 603 S1		
5.3	Outer Sheath.	The depicted material herein can comply DMO1 from standard HD 603 S1		



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

ITEM	TITLE	DESCRIPTION		
<b>ITEM</b>	TITLE Ampacity and Short-circuit rating	DESCRIPTION         Endesa Distribución Eléctrica (Spain)         For all uses of cables, the maximum current-carrying permitted for conductors must be in in accordance with Low-Voltage Electrotechnical Regulations (REBT), approved by R.D. 842/2002, of 2 Augus,t and Standard UNE 211435.         The ampacity estimated values shall be given for network design purposes.         Such currents shall be calculated in steady state condition, for a three-phase circuit (3 phases + neutral) far from any heat source using the following conditions:         •       Maximum conductor temperature 90 °C         •       Ambient air temperature 40 °C         •       Depth of laying 0,7 m         •       Soil thermal resistivity 1,5 K m/W         For short-circuit rating the following condition shall be used:		
		<ul> <li>Depth of laying 0,7 m</li> <li>Soil thermal resistivity 1,5 K m/W</li> </ul>		
		<ul> <li>Final conductor temperature 250 °C</li> </ul>		



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ITEM	TITLE DESCRIPTION	
		Endesa Distribución Eléctrica (Spain)
		The cable designation must content:
		Structural cable characteristics
		Insulation: <b>X</b> (cross-linked polyethylene)
		Sheath: <b>Z1</b> (polyolefin)
	6.1 Cable designation	Type 5X.1 S
		Assigned voltage of the cable expressed in kV: values <b>Uo</b> and <b>U: 0,6/1 kV</b>
		Information regarding the conductor: The digit 1, corresponding to only one
5.6.1		conductor, followed by the x sign, the nominal cross-section of the
		conductor expressed in sq. mm and the letter AI that indicates conductor in
		aluminum is used.
		Example of cable designation for Endesa:
		XZ1 (S) 0.6/1 kV 1x150 AI
		0,6/1 kV unipolar cable with 150 mm2 stranded compacted aluminum
		conductor, insulated with cross-linked polyethylene and outer sheath made
		of polyolefin



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ITEM	TITLE	DESCRIPTION			
5.6.2	Marking	<ul> <li>Endesa Distribución Eléctrica (Spain)</li> <li>The cable marking must content: <ul> <li>Name of the manufacturer</li> <li>Complete cable designation</li> <li>Reaction to fire class according to UNE 50575</li> <li>Last two digits of the year of production</li> <li>Marking each meter</li> <li>Additional markings such as traceability codes, certifies, etc.</li> </ul> </li> <li>The separation between the markings must not be greater than 300 mm</li> <li>Example of cable marking manufactured in 2017: <ul> <li>(Name of the supplier) XZ1 (S) 0,6/1 KV 1x150 AL Eca 17 (Additional markings)</li> </ul> </li> </ul>			
6.3	Tests list for Type I and Type II cableS	PO UV RAY RESISTANCE TEST condition shall be the following:         • Samples: Of the outer sheath         • Radiation: 43 W/m <sup>2</sup> • N° of cycles: 1         • Chamber temperatura between phase 3 and 4 of the cycle: 55 °C         Black body máximum temperature: 70°C.			



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ITEM	TITLE DESCRIPTION			
8	CONDITIONS OF SUPPLY	The admitted tolerance for a samples is equal to ± 3% of the length indicated in the order; shorter lengths are admitted up to a maximum of 10% of the cables forming the delivery lot (same transport document), provided that each one is at least 100 m; in calculating the aforesaid 10%, the sample sizes whose length is reduced due to the acceptance tests are excluded. Reels shall be in compliance with the Standard UNE 21167 "Bobinas de Madera para cables aislados de transporte y distribucion" 1) Technical report (TR) The technical report (TR) must consist of the documents described below. It is specified that some requirements in the following paragraphs are preceded by the word "Prescription", and others by the word "Indication". In the first case the requirements are normative, therefore satisfying them is a necessary (but not sufficient) condition for acceptance during the trial period. In the second case, however, the content of the required information is not binding for acceptance during the trial period. 2) Technical document. Technical working drawing of the coil, including representation of the two sections (longitudinal and transversal) completed with all the dimensional measurements and with the points where the drum is anchored to the flanges highlighted (enlarged diagram of the part). The following dimensional characteristics must be provided: Parts in wood:		



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ITEM	TITLE	DESCRIPTION		
<b>ITEM</b>	TITLE CONDITIONS OF SUPPLY	Board width         For the flange       Diameter         Thickness       Diameter of axial hole         Coil width       Counter-flage thickness         Coil width       Board width         For the Drum       Board width         Giameter       Width         Staves thickness       Number         Giameter       Number         diameter       Length         Metal parts       Dimensional and number of metal components (tie rods, support and fixing plates)         3)       Photographic documentation.         The following documentation shall be delivered:       A side view and a front view photo (for a total of at least 6 photos) showing:		
		showing: -The empty coil; -The coil with wound cable without external cover;		
		<ul> <li>The coil complete with external cover</li> <li>The detailed view of the identification plate where the coil and supply data are provided (at an enlargement level such as to allow the information photographed to be read).</li> </ul>		
		<ul><li>4) Technical data sheet of the wood.</li><li>Prescriptions</li></ul>		



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ITEM	TITLE	DESCRIPTION		
8	CONDITIONS O SUPPLY	<ul> <li>Wood species coming from conifers or other wood of documented equivalent performance characteristics must be used. The wood used must be free of fungi and insects; the boards must be without non-adherent (dead) chamfers and knobs</li> <li>Instructions:</li> <li>The percentage of maximum humidity of the wood at the end of the coil fabrication process shall be stated.</li> <li>The description of any treatments that the wood undergoes shall be provided.</li> <li>5) Technical data sheet of the metals.</li> <li>Instructions:</li> <li>The type of material used shall be stated.</li> <li>6) Construction methods.</li> </ul>		



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ITEM	TITLE DESCRIPTION	
		The cables must be protected in such a way as to prevent damage or
		tampering during transport and handling, also within the sphere of ENDESA.
		If the bidder plans to use a type of protection as an alternative to staves, it
		must not be made with materials that during disposal are classifiable as
		hazardous waste; in any case, all protections that are alternatives to staves
		must be explicitly approved by ENDESA during homologation or during the tender process.
		The free ends of the cable must be properly protected against the
		penetration of water and moisture during transport, storage (which may also
		be outdoors) and lying.
		The finished and inspected cable coils at the Constructor's facilities cannot
		be parked without staves or equivalent protections in zones exposed to bad
		weather (sun, rain, etc.) and to accidental impacts unless for the time
		necessary for their staving or similar protection.
	CONDITIONS OF	Unless otherwise provided in the purchase order letter, the protection (staving or other) of the coils must be executed 100%.
8	SUPPLY	
		The spacing between the external layer of the cable and the staving must be sufficient for preventing damage to the cable and in any case never less than
		50 mm; to comply with said prescription, sizes of length reduced up to the
		minimum allowed can be preferred, if necessary.
		8) Labeling.
		At least the following data shall be shown in addition to what is required in
		the order on the external surface of at least one of the flanges of the transport
		coil, or on the packaging of every single skein, with clearly legible and
		indelible characters, if applicable:
		The ENDESA code of the cable;
		• The name or trademark of the company that owns the coil;
		The name of the Constructor of the cable;
		The code and formation of the cable;
		• The type and code of the coil;



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ITEM	TITLE	DESCRIPTION		
<b>ITEM</b>	TITLE CONDITIONS OF SUPPLY	<ul> <li>The total gross weight (only for the sizes on coil)</li> <li>The net weight;</li> <li>The weight of one meter of cable;</li> <li>The actual length of the size;</li> <li>The details of the ENDESA order;</li> <li>The number and date of notice of shipment or, for the skeins, the number of the production lot (job no.).</li> <li>Note: The two external faces of the flanges for coils made of wood and the two opposing faces of the pallets, which can be used for shipping several types of cable, must bear the mark demonstrating that the wood used for their construction has been treated as required in directive 2000/29/EC, referred to in SECTION8.2 7.2.</li> <li>Following standard EN 50575, the CE marking and labelling shall be in accordance with the general principles set out in Article 30 of regulation (EC)</li> <li>No. 765/2008 and shall be affixed visibly, legibly and indelibly to the product labels affixed to the reels, coils or drums.</li> <li>The CE markings shall be followed by:</li> <li>The last two digits of the year in which it was first affixed</li> <li>The name and the registered address of the manufacturer, or the identifying mark allowing identification of the name and address of the manufacturer easily and without ambiguity.</li> <li>The unique identification code of the product-type</li> <li>The reference number of the declaration of performance</li> </ul>		
		<ul> <li>The CE markings shall be followed by:</li> <li>The last two digits of the year in which it was first affixed</li> <li>The name and the registered address of the manufacturer, or the identifiying mark allowing identification of the name and address of the manufacturer easily and without ambiguity.</li> <li>The unique identification code of the product-type</li> <li>The reference number of the declaration of performance</li> </ul>		



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ITEM	TITLE	0	DESCRIPTION		
			CE	Marcado CE, consistente en el simbolo "CE"	
			XXXX	Número de identificación del laboratorio notificado de ensayos	
			AnyCo Ltd, PO Box 21, B-1050, Brussels, Belgium	Nombre y dirección registrada del fabricante, o marca identificativa	
			14	Los dos últimos dígitos del año en que se fijó el marcado por primera vez	
			(A indicar por el fabricante)	Número de referencia de la Declaración de Prestaciones (DoP)	
			EN 50575:2014	Código de la norma europea de aplicación, como se cite en el DOUE	
			(A indicar por el fabricante)	Código de identificación único del producto tipo	
8	CONDITIONS O SUPPLY	=	Suministro de electricidad en edificios y en otras obras de ingeniería civil con el objetivo de limitar la generación y propagación de fuego y humo	Uso previsto del producto como se indica en la norma europea aplicada	
			Reacción al fuego: E <sub>ca</sub>	Clase de prestaciones	
			Sustancias peligrosas: Ninguna		
		ç	) Transport		
		h	n order to facilitate unloading, drums s	hould be arranged in the vehicle with	
			a distance between the covers for inp		
		r	neans, so that either can be discharge	d with handling means with forks.	
			In compliance with standard EN 50575 in particular annex V of the EU Construction Products Regulation n° 305/2011 (CPR) the supplier shall		
			elaborate a Declaration of performar		
			narking in function of the assessme performance (AVCP).	· · ·	



#### Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks*

#### LOCAL SECTION C- LATAM

ITEM	TITLE	DESCRIPTION
		Brazil, Chile, Colombia and Peru
		The ampacity <b><u>estimated</u></b> values shall be given for network design purposes.
		Such currents shall be calculated in steady state condition, for single core laying and four-core visible helix laying, when installed in open air, directly buried and buried in duct using the following operational conditions:
		Maximum conductor temperature 90 °C
		Ambient air temperature 40 °C
		Ground temperature 20 °C
		• Depth of laying 0,8 m
		• Soil thermal resistivity 1,5 K m/W
		For Perù
	Ampacity and Short- circuit rating	Ampacity
5.5		The ampacity <b>estimated</b> values shall be given for network design purposes.
		Such currents shall be calculated according to "CNE suministro 2011" using
		the following conditions:
		Maximum conductor temperature 90 °C
		Ambient air temperature 30 °C
		• Ground temperature 25 °C
		• Depth of laying 0,6 m
		Soil thermal resistivity 1,5 K m/W
		Short-circuit rating
		The following estimated values could be used as reference for aluminum cables



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#### LOCAL SECTION C- LATAM

ITEM	TITLE	DESCRIPTION		
		Cross-section	Short circuit rating	
		[mm²]	[kA]	
		16	1,50	
		25	2,40	
		50	4,70	
		95	8,90	
		150	14,30	
		240	22,80	
		-	es are determined Conductor initial temperature: 90 °C,	
		Conductor final temperat	ure: 250 °CShort-circuit duration: 1 s	
	Ampacity and Short-			
5.5	circuit rating	Argentina		
			<b>d</b> values shall be given for network design purposes.	
			e calculated according to AEA 95101 using the	
		following conditions:		
		Maximum conductor		
		Ambient air temperat		
		□ Ground temperature :		
		□ Depth of laying 0,7 m		
		Coil thermal registivity 1		
		Soil thermal resistivity 1	,0 M III/ VV	



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which will not be returned, according to maximum and minimum dimen shown in Table A and according to Figure N° 3. The total length of the driver given on each reel may not be less requested in the purchase order and shall not exceed by more than	ITEM	TITLE	DESCRIPTION
8 SUPPLY ingress and must be internally secured to the spool ends, and mu mechanically protected against possible damages from the handling transport of each reel , leaving both accessible through the use of int helix or conch in each reel ends. When the distance between the source of manufacture and storage loc of the purchaser involving only a means of transport and less than 20 away ,the use of internal propeller only reels of conductors greater th		CONDITIONS C	Argentina, Brazil, Chile, Colombia and PeruPACKAGING AND LABELINGThe conductor will be delivered by the manufacturer in wood or metal drum, which will not be returned, according to maximum and minimum dimensions shown in Table A and according to Figure N° 3.The total length of the driver given on each reel may not be less than requested in the purchase order and shall not exceed by more than ±5%. The maximum gross weight of the reel is packed 2,200 kg.DFIt should protect the ends of each cable reel with caps to prevent moisture ingress and must be internally secured to the spool ends, and must be mechanically protected against possible damages from the handling and transport of each reel , leaving both accessible through the use of internal



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

#### LOCAL SECTION C LATAM

ITEM	TITLE	DESCRIPTION					
		Argentina, Brazil, Chile, Colombia and Peru					
8	CONDITIONS OF SUPPLY	The wooden reels spools will be treated according to international requirements for pest control , avoiding the compound " Pentachlorophenol " and " Creosote " . Treatment should include, at least : high toxicity to decay organisms , high penetration and holding power , chemical stability, non-corrosive to metals and substances affecting physical characteristics of the wood and weather protection Note: The purchase order could specify a maximum length of cable in drum.					
		Figure N° 3 Trial type					
		A <sup>(1)</sup> B C <sup>(1)</sup> D <sup>(2)</sup> E					
		mm mm mm mm mm					
		1730 (3) 1120 80 (4)					
		Table A Trial dimension					
		Notes:					
		<sup>(1)</sup> Maximum value.					
l		<sup>(2)</sup> Minimum value					
		(3) El Double the minimum cable curvature radius for transportation, in accordance with Manufacturer specifications.					
		(4) 300 or 180 mm, in accordance with the type of spool (large or small, respectively)					



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### LOCAL SECTION C LATAM

ITEM	TITLE	DESCRIPTION			
		Brazil, Chile, Colombia			
		All spools must:			
		1) Be protected by wooden staves on the exterior, which are to be secured			
		to the wooden spools. An equivalent system is to be used on the metal			
		spools. The staves are to be fastened by steel or plastic bands.			
		2) Show the correct direction for unwinding the spools, by means of an arrow located on the sides.			
		3) Have a rustproof nameplate on each side of the spool. Each nameplate			
		will show the following information (as a minimum), in the language of the			
		country where the cable is to be used (Spanish or Portuguese).			
8	CONDITIONS OF SUPPLY	The following data will be required:			
	SUFFEI	Name of the Manufacturer			
		Country of origin of the batch			
		The words: "ENEL GROUP"			
		Purchase Order number			
		Maximum voltage between lines			
		Conductor Material and insulation type			
		Nominal cross-sectional area (mm <sup>2</sup> )			
		Number of the spool within the batch			
		Net weight and gross weight, in kg.			
		Length of the conductor, in meters.			



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#### LOCAL SECTION C LATAM

ITEM	TITLE		DESCRIPTION		
8	CONDITIONS SUPPLY	OF	Brazil         Brazil         Reels must meet the requirements of the ABNT NBR 11137 (Reels), ABNT         NBR 15126 (Performance requirements) and ABNT NBR 6236 (wood for reel) standard         Peru         The following data shall be reported on the flange         1)       Enel Distribución Peru         2)       Name of the manufacturer         3)       Country of origin of the item         4)       Country code         5)       Description of item         6)       Year and month of manufacture         7)       Number of the spool within the delivered batch.         8)       Cable length, in meters.         9)       the metric initial (m)         10)       the metric final (m)         11)       Manufacture standard         12)       Purchase Order N°         13)       Rated Voltage (12/20(24) kV)         14)       Insulation material and type         15)       Conductor caliber (mm²)         16)       Net weight and gross weight in kg.         17)       Weight of ne meters.         20)       Cable length, in meters.         20)       Cable length, in meters.         21)       Gable type         22)       Cable length, in meters. </th		
8	CONDITIONS SUPPLY	OF	<u>Argentina</u> Reels must meet the requirements of the IRAM 9590-1 standard		



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

### 9. ANNEXES

#### 9.1 CHECK LIST 3X240+150

Item	Description	Unit	Required
1	GENERAL INFORMATION		
1.1	Supplier	-	
1.2	CUI		
1.3	Qualified for FECA03		YES
1.4	Factory Address	-	Qualified Factory Address
2	MAIN FEATURES		
2.1	Global Standard		GSC002 Rev.05 and Addendum
2.3	"Key" Type Code		GSC002/12
2.4	Nominal Voltage Uo/U (Umax)	[kV]	0,6/1,0 (1,2) kV
2.5	Type I, Type II, Type III	-	Type II
2.6	Disposition	[n x mm <sup>2</sup> ]	3x240+150
3	CONDUCTOR		
3.1	Material	-	ALLUMINIUM (99,5%)
3.2	Nominal cross-section	[mm <sup>2</sup> ]	240
3.3	Minimum number of wires of conductor	-	30
3.4	Minimum diameter	[mm]	17,6
3.5	Maximum diameter	[mm]	19,2
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,125
3.7	Stranding Type	-	Compacted circular class 2



Application Areas Perimeter: *Global* Staff Function: -Service Function: -

Business Line: Infrastructure & Networks

ltem	Description	Unit	Required
4	INSULATION		
4.1	Material		XLPE/HPTE
4.2	Nominal thickness	[mm]	1,7
4.3	Minimum thickness	[mm]	1,43
4.4	Color	-	Natural (colorless)
4.5	Minimum tensile strength Before ageing	Мра	12,5
4.6	Minimum tensile strength After ageing	%	±25%
4.7	Insulation Hot Set (200 °C - 15 min - 0,2 MPa)		
a)	Maximum elongation under load	%	175%
b)	Maximum residual elongation	%	15%
4.9	Insulation resistance at 90 °C		
	Volume resistivity	[Ω·km]	10^12
4.8	Shrinkage test (1 h- 130°C)		
	Maximum shrinkage		4%
4.9	XLPE in accordance with the requirements of GSC002 REV 06		YES
5	OUTER SHEATH		
5.1	Material		PO
5.2	Nominal thickness	[mm]	1,5
5.3	Minimum thickness	[mm]	1,175
5.4	Color		Black
5.5	Minimum tensile strength Before ageing	Мра	12,5
5.6	Minimum tensile strength After ageing	%	±25%
5.7	PO Heavy metals content	%	<0,5%
5.8	PO halogen acid gas content	mg/g	≤ 5
5.9	PO gas acidity and conductivity		
a)	Minimum pH	-	4,3
b)	Maximum conductivity	μS/mm	10
5.10	Shrinkage test (200 mm- 5 x5h- 80±2 °C)		
a)	Maximum shrinkage	%	4%
5.11	PO in accordance with the requirements of GSC002 REV 06		YES
6	Reaction to fire test		compliant with IEC 60332-1-2
	All tests are carried out according to GSC002 REV 06		YES



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

#### 9.2 CHECK LIST 1X240 TYPE I

ltem	Description	Unit	Required
1	GENERAL INFORMATION		
1.1	Supplier	-	
1.2	CUI		
1.3	Qualified for FECA03		YES
1.4	Factory Address	-	Qualified Factory Address
2	MAIN FEATURES		
2.1	Global Standard		GSC002 Rev.05 and Addendum
2.3	"Key" Type Code		GSC002/009
2.4	Nominal Voltage Uo/U (Umax)	[kV]	0,6/1,0 (1,2) kV
2.5	Type I, Type II, Type III or Type IV	-	Туре І
2.6	Disposition	[n x mm <sup>2</sup> ]	1x240
3	CONDUCTOR		
3.1	Material	-	AA-8000
3.2	Nominal cross-section	[mm <sup>2</sup> ]	240
3.3	Minimum number of wires of conductor	-	30
3.4	Minimum diameter	[mm]	17,6
3.5	Maximum diameter	[mm]	19,2
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,125
3.7	Stranding Type	-	Compacted circular class 2



Application Areas Perimeter: Global

Staff Function: -Service Function: -

Business Line: Infrastructure & Networks

<b>4</b> 4.1	INSULATION		
4.1	MODEATION		
	Material	-	XLPE/HPTE
4.2	Nominal thickness	[mm]	1,7
4.3	Minimum thickness	[mm]	1,43
4.4	Color	-	Natural (colorless)
4.5	Minimum tensile strength Before ageing	Мра	12,5
4.6	Minimum tensile strength After ageing	%	±25%
4.7	Insulation Hot Set(135 °C - 15 min - 0,2 MPa)		
a)	Maximum elongation under load	%	175%
b)	Maximum residual elongation	%	15%
4.9	Insulation resistance at 90 °C		
	Volume resistivity	[Ω·km]	10^12
4.8	Shrinkage test (1 h- 130°C)		
	Maximum shrinkage		4%
4.9	XLPE in accordance with the requirements of GSC002 REV 06	-	YES
5	OUTER SHEATH		
5.1	Material		PO
5.2	Nominal thickness	[mm]	1,5
5.3	Minimum thickness	[mm]	1,175
5.4	Color		Black
5.5	Minimum tensile strength Before ageing	Мра	12,5
5.6	Minimum tensile strength After ageing	%	±25%
5.7	PO Heavy metals content	%	<0,5%
5.8	PO halogen acid gas content	mg/g	≤ 5
5.9	PO gas acidity and conductivity		
a)	Minimum pH	-	4,3
b)	Maximum conductivity	μS/mm	10
5.10	Shrinkage test (200 mm- 5 x5h- 80±2 °C)		
	Maximum shrinkage	%	4%
5.11	PO in accordance with the requirements of GSC002 REV 06	-	YES
6	Reaction to fire test	-	compliant with IEC 60332-1-2
7	All tests are carried out according to GSC002 REV 06	-	YES



Application Areas Perimeter: *Global* Staff Function: -Service Function: -Business Line: *Infrastructure & Networks* 

#### 9.3 CHECK LIST 1X240 TYPE III

Item	Description	Unit	Required
1	GENERAL INFORMATION		
1.1	Supplier	-	
1.2	CUI		
1.3	Qualified for FECA03		YES
1.4	Factory Address	-	Qualified Factory Address
2	MAIN FEATURES		
2.1	Global Standard		GSC002 Rev.05 and Addendum
2.3	"Key" Type Code		GSC002/014
2.4	Nominal Voltage Uo/U (Umax)	[kV]	0,6/1,0 (1,2) kV
2.5	Type I, Type II, Type III or Type IV	-	Type III
2.6	Disposition	[n x mm <sup>2</sup> ]	1X240
3	CONDUCTOR		
3.1	Material	-	COPPER
3.2	Nominal cross-section	[mm <sup>2</sup> ]	240
3.3	Minimum number of wires of conductor	-	30
3.4	Minimum diameter	[mm]	17,6
3.5	Maximum diameter	[mm]	19,2
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,125
3.7	Stranding Type	-	Compacted circular class 2



Application Areas Perimeter: Global

Staff Function: -Service Function: -

Business Line: Infrastructure & Networks

Item	Description	Unit	Required
4	INSULATION		
4.1	Material	-	XLPE/HPTE
4.2	Nominal thickness	[mm]	1,7
4.3	Minimum thickness	[mm]	1,43
4.4	Color	-	Natural (colorless)
4.5	Minimum tensile strength Before ageing	Мра	12,5
4.6	Minimum tensile strength After ageing	%	±25%
4.7	Insulation Hot Set(135 °C - 15 min - 0,2 MPa)		
a)	Maximum elongation under load	%	175%
b)	Maximum residual elongation	%	15%
4.9	Insulation resistance at 90 °C		
	Volume resistivity	[Ω·km]	10^12
4.8	Shrinkage test (1 h- 130°C)		
	Maximum shrinkage		4%
4.9	XLPE in accordance with the requirements of GSC002 REV 06		YES
5	OUTER SHEATH		
5.1	Material		PO
5.2	Nominal thickness	[mm]	1,5
5.3	Minimum thickness	[mm]	1,175
5.4	Color		Black
5.5	Minimum tensile strength Before ageing	Мра	12,5
5.6	Minimum tensile strength After ageing	%	±25%
5.7	PO Heavy metals content	%	<0,5%
5.8	PO halogen acid gas content	mg/g	≤ 5
5.9	PO gas acidity and conductivity		
a)	Minimum pH	-	4,3
b)	Maximum conductivity	µS/mm	10
5.10	Shrinkage test (200 mm- 5 x5h- 80±2 °C)		
a)	Maximum shrinkage	%	4%
5.11	PO in accordance with the requirements of GSC002 REV 06		YES
6	Reaction to fire test		compliant with IEC 60332-1-2
7	All tests are carried out according to GSC002 REV 06		YES